

# Industrial Applications of Computational Mechanics

## Shear Walls and Fluids

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# FEM - Reminder

- A mathematical method
- The real (continuous) world is mapped on to a discrete (finite) one.
- We restrict the space of solutions.
- We calculate the optimal solution within that space on a global minimum principle
- Don't expect local precision

# Plates (Slabs and shear walls)

- Classical plate bending solution (Kirchhoff)

$$K \Delta \Delta w = p$$

- Classical solution for shear walls (Airy stress function  $F$ )

$$\Delta \Delta F = 0$$

- FE / Variational approach for bending plates

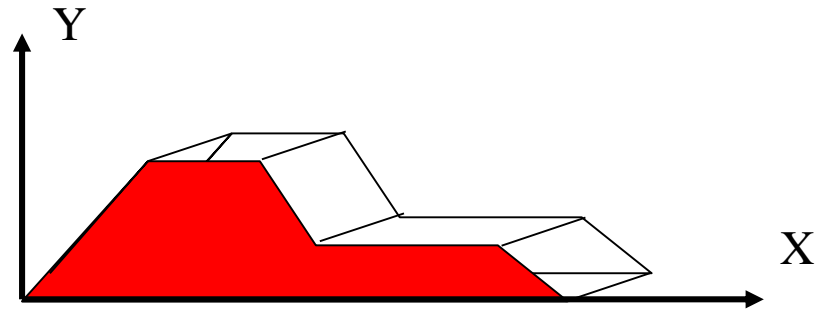
$$\Pi = \frac{1}{2} \int \kappa D \kappa dV = \text{Minimum}$$

- FE / Variational approach for shear walls

$$\Pi = \frac{1}{2} \int \varepsilon D \varepsilon dV = \text{Minimum}$$

# Shear Walls

- Unknowns:  
Displacements  $u=u_x$  and  $v=u_y$   
Rotation  $\varphi_z$  is not defined (see Cosserat)
- Strains  
 $\varepsilon_x = \partial u / \partial x$  ;  $\varepsilon_y = \partial v / \partial y$   
 $2 \varepsilon_{xy} = \gamma_{xy} = \partial v / \partial x + \partial u / \partial y$
- stresses  
 $\sigma_x, \sigma_y, \tau_{xy} [ , \sigma_z ]$
- Plane Strain Condition  $\varepsilon_z = 0$
- Plane Stress Condition  $\sigma_z = 0$



# Plane Stress Condition

$$\begin{bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \end{bmatrix} = \frac{E}{1-\mu^2} \begin{bmatrix} 1 & \mu & 0 \\ \mu & 1 & 0 \\ 0 & 0 & (1-\mu)/2 \end{bmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \end{bmatrix}$$

$$\begin{bmatrix} n_x \\ n_y \\ n_{xy} \end{bmatrix} = \frac{E \cdot t}{1-\mu^2} \begin{bmatrix} 1 & \mu & 0 \\ \mu & 1 & 0 \\ 0 & 0 & (1-\mu)/2 \end{bmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \end{bmatrix}$$

# Extended Formulation

$$\begin{bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \\ \sigma_z \end{bmatrix} = \frac{E}{(1+\mu)(1-2\mu)} \begin{bmatrix} 1-\mu & \mu & 0 & \mu \\ \mu & 1-\mu & 0 & \mu \\ 0 & 0 & (1-2\mu)/2 & 0 \\ \mu & \mu & 0 & 1-\mu \end{bmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \\ \varepsilon_z \end{bmatrix}$$

- Shear modulus  $G = E/(2*(1+\mu))$  at Position 3,3
- Plane Strain  $\varepsilon_z = 0$
- Axisymmetric condition  $\varepsilon_z = u/r$

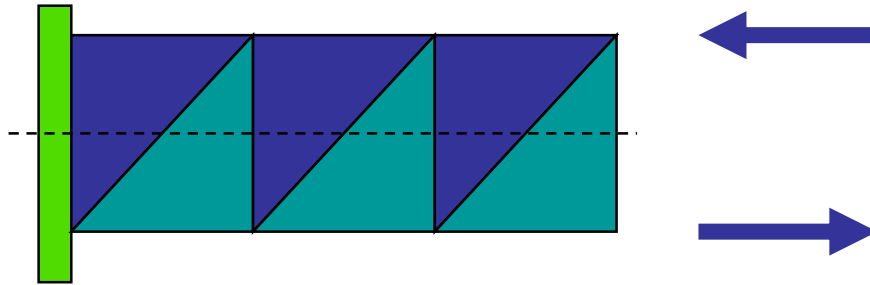
# Remarks

$$\begin{bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \\ \sigma_z \end{bmatrix} = \frac{E}{(1+\mu)(1-2\mu)} \begin{bmatrix} 1-\mu & \mu & 0 & \mu \\ \mu & 1-\mu & 0 & \mu \\ 0 & 0 & (1-2\mu)/2 & 0 \\ \mu & \mu & 0 & 1-\mu \end{bmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \\ \varepsilon_z \end{bmatrix}$$

- Incompressible limit
  - For  $\mu = 0.5$  the matrix becomes singular
- Extensions for anisotropic behaviour via inverse matrix
  - E-Modulus in fibre direction  $\varepsilon_x = \sigma_x/E_x + \mu_{xy} \cdot \sigma_y/E_y$
  - E-Modulus transverse to fibre direction ( $E_{90}$ ) analogue
  - Poisson ratio for off diagonal term is not uniquely defined
  - Rotation of axis of Isotropy creates a fully populated matrix
  - Special effects for foams possible

# Membrane element

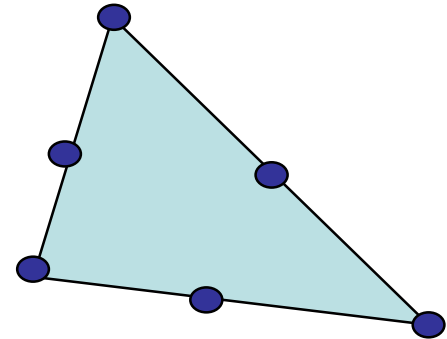
- constant strain triangular elements CST
  - Linear displacements
  - Constant stress





# Enhanced triangular elements

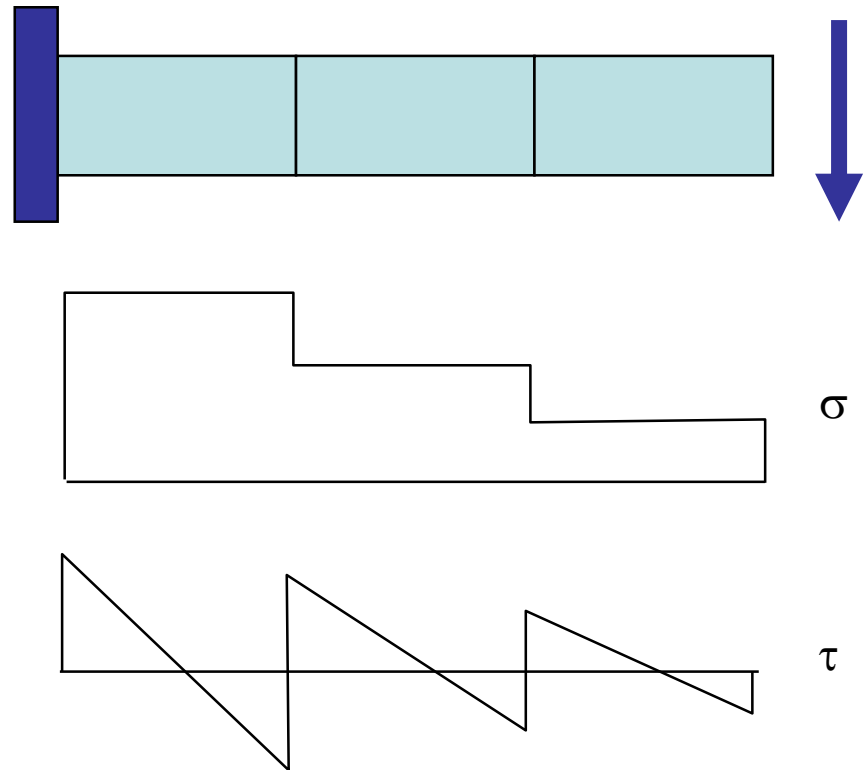
- LST – Element with 6 nodes
  - Complete quadratic function space



- Drilling-Degrees of Freedom
  - The displacements of the mid nodes are calculated from the end nodes including the rotation

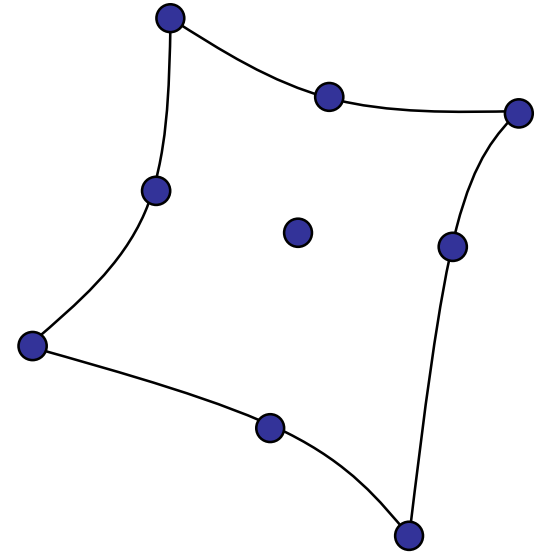
# Membrane Elements

- Quadrilateral bilinear elements
  - Linear Displacements
  - Constant stress
  - Shear stress may become spurious



# Enhancements

- Quadratic Shape functions
  - Lagrange Elements (nine noded)
  - Serendipity (without central node)
  - „Isoparametric“
  - “Isogeometric”



# Disadvantages

- Uniform loadings creates nodal loads as:  
 $1/6$  ,  $2/3$  ,  $1/6$
- Thus coupling with beam elements is difficult, i.e. we need also isoparametric beam elements
- Special coupling conditions (friction, no tension etc.) also difficult, i.e. we need isoparametric interface elements

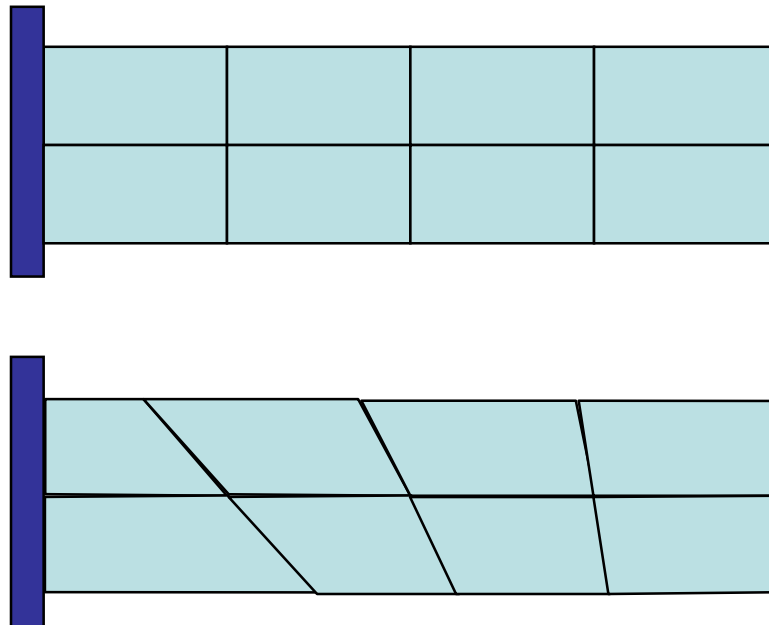
# Drilling Degrees I

- Same principle as with the triangular element
- Further mathematical tricks required to reduce the space of the shape functions compared to the Serendipity-Element
- Moments as nodal loads not easy to understand / handle
- Advantages for folded structures or shells expected
- My own benchmarks showed poor quality of results.

# Enhancements

- Bilinear non conforming (Wilson)  
 $u = \dots + (1-s^2) q_1 + (1-t^2) q_2$   
 $v = \dots + (1-s^2) q_1 + (1-t^2) q_2$
- May model constant curvatures exactly
- Static Condensation
- Patch-Test fulfilled with a trick  
(Jacobi-Determinant is treated as constant)
- Newer approach: Assumed strains

# Patchtest



# Patchtest ( $\sigma$ )

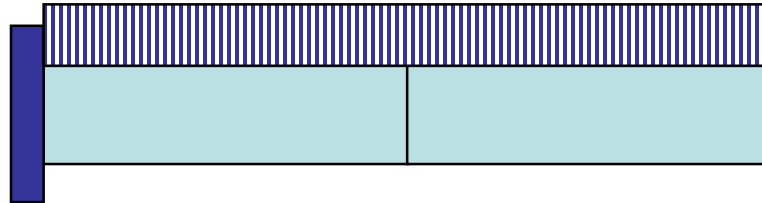
Moment	constant		linear		quadratic	
	x=0	x=l/2	x=0	x=l/2	x=0	x=l/2
Reference	1500	1500	1200	600	1200	300
R Q4+2	1500	1500	1051	600	940	337
V Q4+2	1322	1422	1422	701	773	452
R Q4	1072	1072	1072	428	659	240
V Q4	687	578	578	187	393	172



# Patchtest ( $\tau$ )

Moment	constant		linear		quadratic	
	x=0	x=l/2	x=0	x=l/2	x=0	x=l/2
Reference	0	0	50	50	100	50
R Q4+2	0	0	50	50	87.5	50
V Q4+2	58	28	65	80	130	73
R Q4	438	0	364	8	376	8
V Q4	502	220	380	294	366	11

# Convergence of displacements



Mesh	u (Q4)	u (Q4+2)
1 x 8	0.715	1.035
2 x 16	0.939	1.036
4 x 32	1.010	1.038
8 x 80	1.021	1.039

# Drilling Degrees II

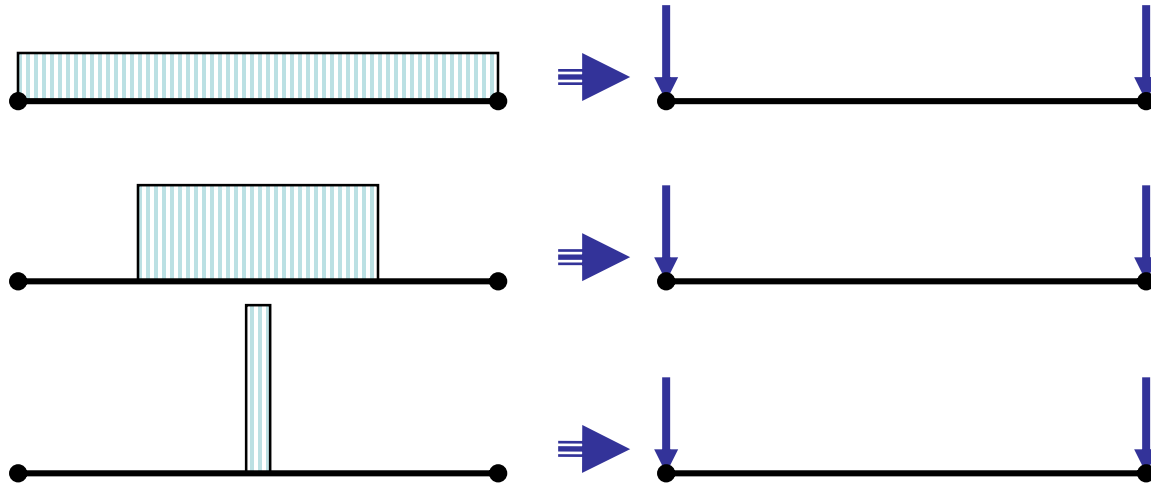
- Better approach with a strain field (Hughes/Brezzi)

$$\Pi = \int (\text{symm grad } v) \cdot c \cdot (\text{symm grad } v) d\Omega + \gamma \cdot \int |\text{skew grad } v - \omega|^2 d\Omega$$

- Constraint about the rigid body rotations
- Adding deformation energy makes the element stiffer
- Combination with nonconforming modes is recommended

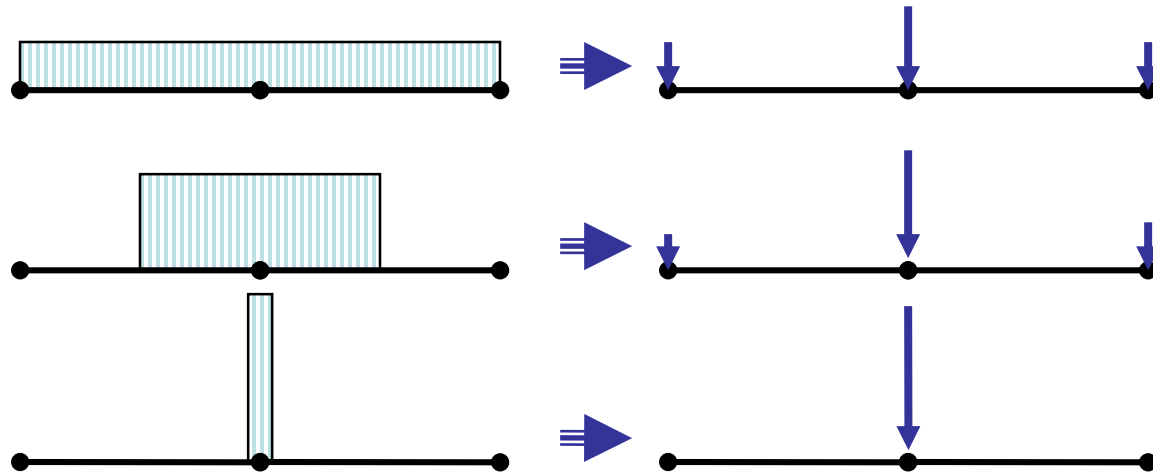
# Loads

- Nodal loads are no point loads



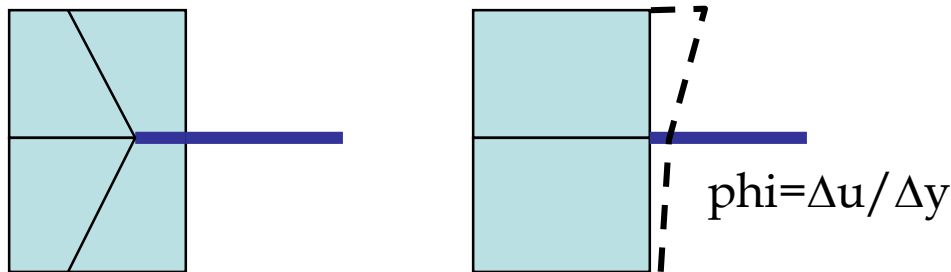
# Loads

- Resolution of a mesh for loads



# Moments

- There is no degree for that !
- Possibilities
  - Use more than one node
  - Kinematic Constraints, EST-Conditions
  - Drilling degrees of freedom

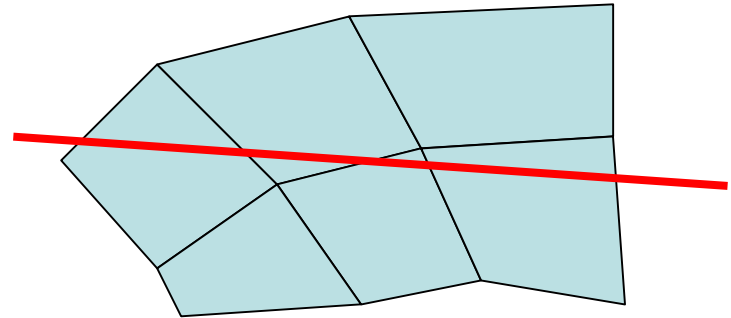


# Result-Evaluation

- Direct solution: Displacements  $u$
- Support Forces (Residuals)  $f = K u - p$   
(exact for all degrees of freedom!)
- Stresses in elements
  - Centre (Mean value = Super convergent Point)
  - Gauss-Points
  - Nodes of elements (Extrapolation!)
- Mean values in nodes
- Error estimates

# Equilibrium

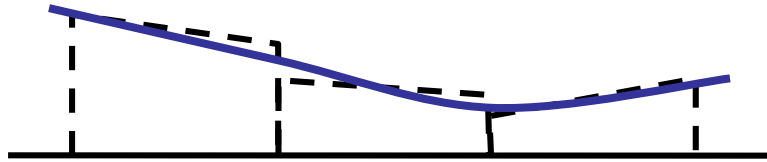
- As it is the base for our solution it should be fulfilled for the residual forces even if system and loadings are completely garbage.
- It is not fulfilled within the elements
- It is not fulfilled at the edges of the elements
- It is not fulfilled within general cuts across the elements





# Nodal stresses

- Stresses are discontinuous between elements



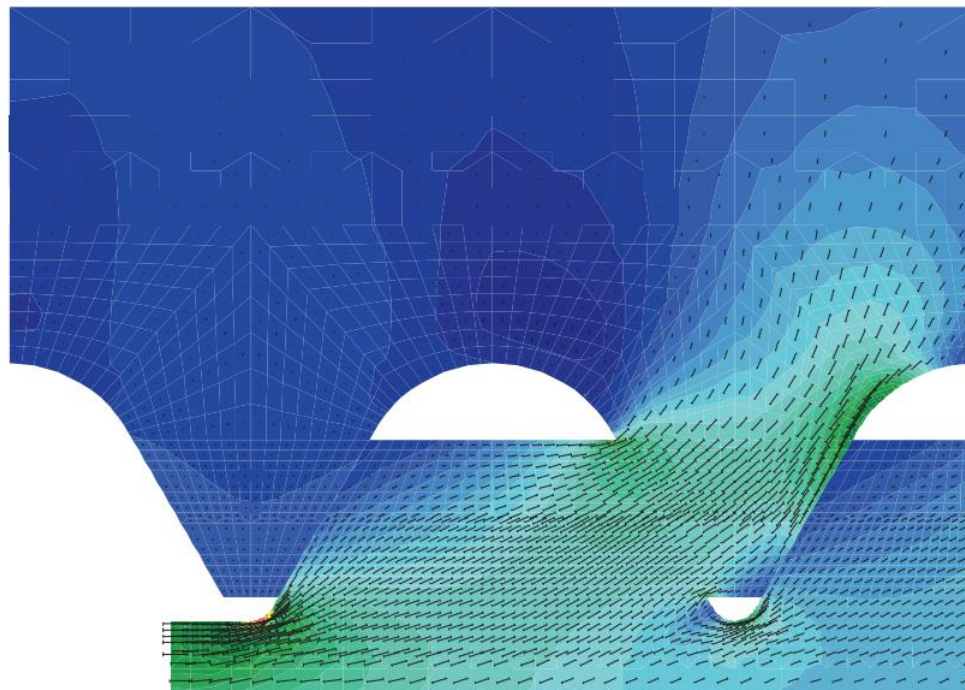
- The jump value of the stresses is a measure for the quality (e.g. error) of the solution for that mesh

# Nodal stresses

- Mean value of stresses in nodes to obtain „nicer“ pictures
  - Discontinuity of Thickness
  - Discontinuity of E-Modulus
  - Discontinuity of Geometry

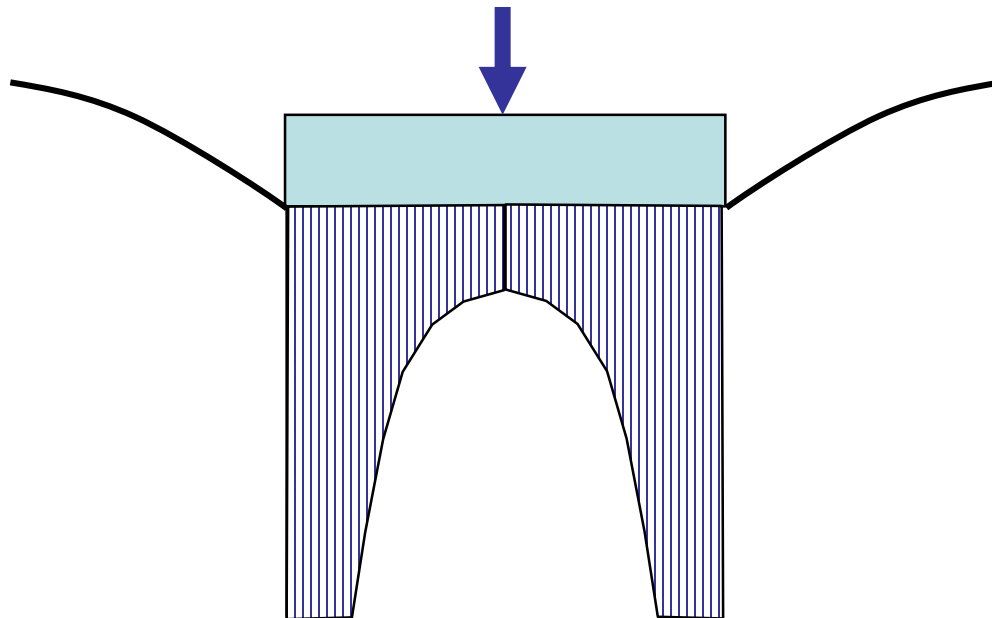


# Colours do not show all



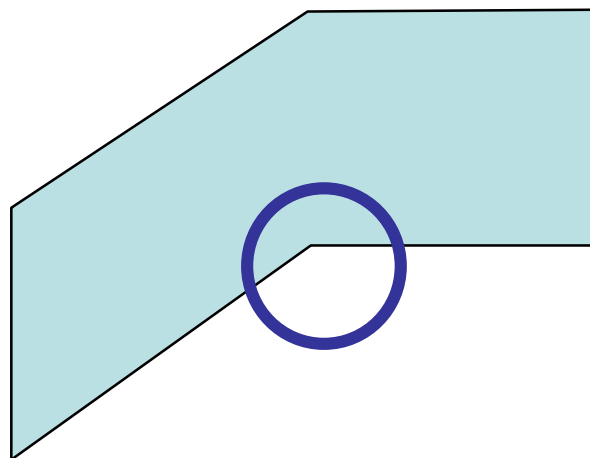
# Singularities

- Rigid Footing on a half space



# Singularities

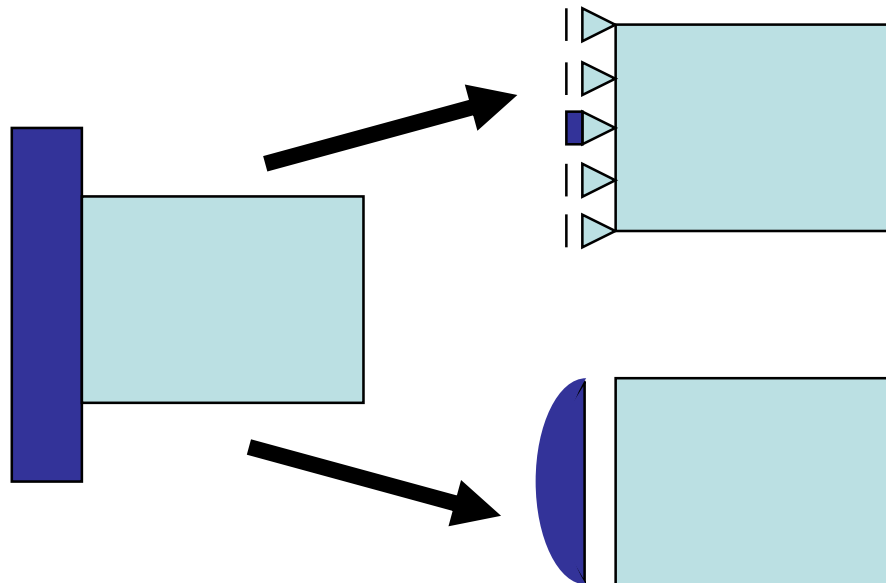
- Re-Entrant Corners



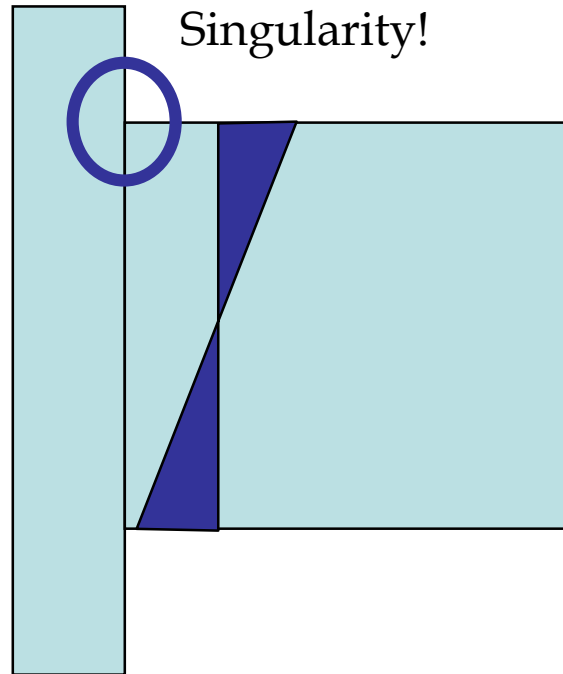
# Adaptive Mesh Refinement

- At those locations where we have a large error estimate we refine the mesh either geometrically (h-Version) or we increase the Polynomial degree (p-Version) or both (hp-Version).
- Strong advantages compared to a uniform refinement
- Loads are not allowed to be defined for nodes or elements, but are required in a more general geometric way.
- For any design purpose we need results for all load cases at the same location.  
=> a mesh for every load case makes life not easier.

# Detail of supports



# Detail of supports



- Element stress is discontinuous
- Nodal stresses as mean values are not correct at this point
- Separate the nodal stresses in groups



# Remarks

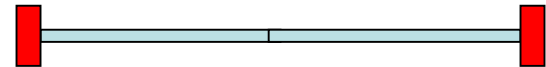
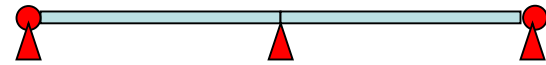
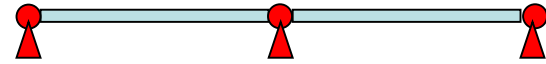
- Axissymmetric case
  - The strains are neither constant nor linear nor quadratic
  - None of the classical elements may describe this exactly
  - Integral of loads has to include the radius
  - But not the nodal loads !
- 3D case
  - Most of the plain strain issues are also valid
  - Two more shear stresses
  - Elements as Hexahedra or Tetrahedra or something in between
  - Mesh generation is a complex topic !

# Construction Stages

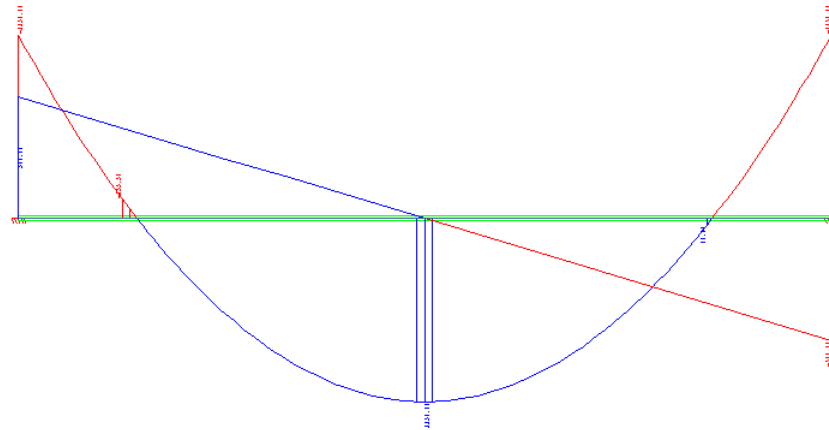
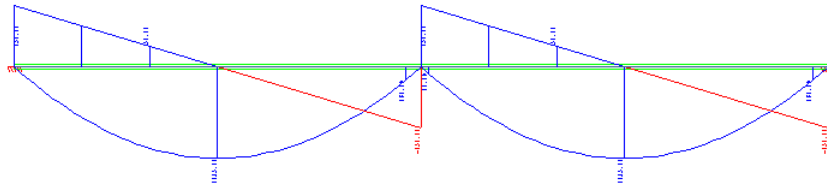
- Classical Approach: We build and then we switch gravity on ?
- There are many cases, especially with non linearity where the simulation of the construction process becomes essential
  - Dam construction
  - Tunnelling
  - Bridges
- Effects to consider:
  - Stress path
  - Change of forces due to creep
  - Adding or removing parts of the structure

# A simple beam example

- Two single span beams
- Connected to a continuous beam  
=> Creep will change the forces towards the continuous case
- Changed to a single span beam  
=> Moment distribution will be different



# Removal of central support



## How is this done best ?

- First Principle: Strain increments!
- Consider each load case not in total but as difference to the primary state before
- New stresses are old stresses + tangential stiffness times strain increments

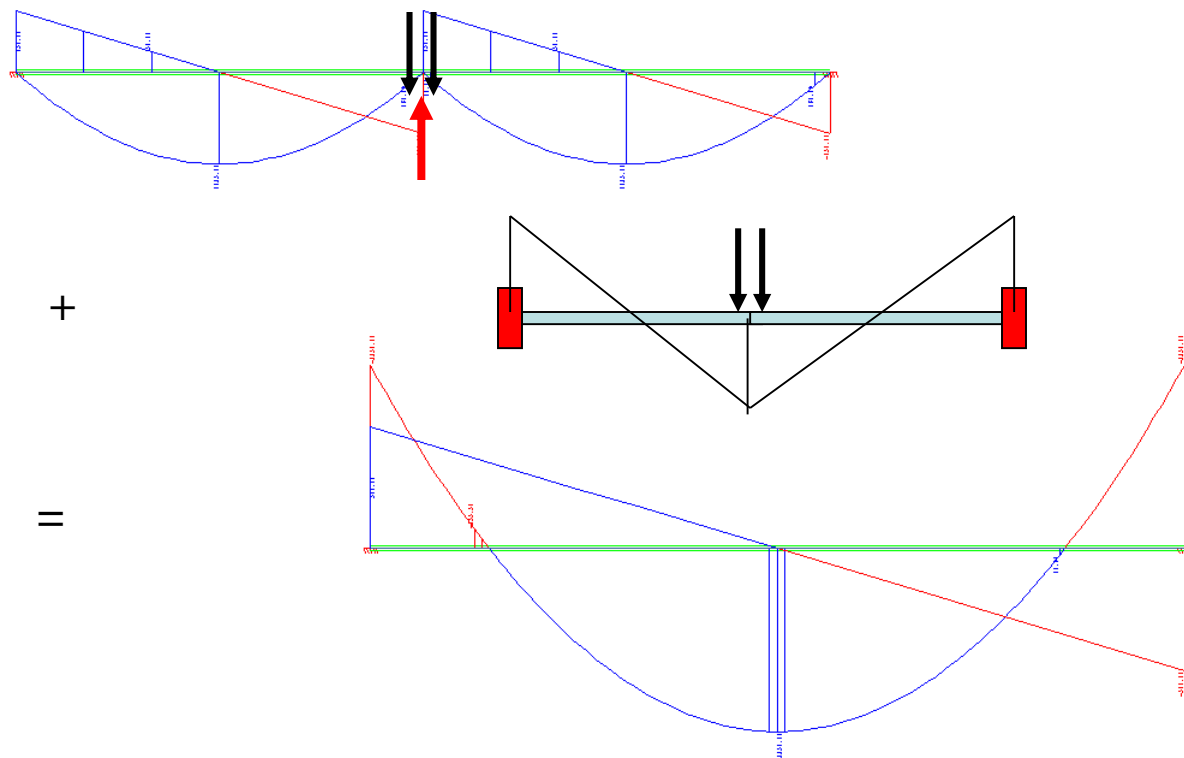
$$\sigma_{new} = \sigma_{old} + E_t \cdot \Delta \varepsilon$$

# Incremental loads

- The stresses of the primary load case are in equilibrium with the loadings and support forces of the primary estate
- The load vector of the new case is the difference between the total load vector and the residual load vector of the primary stresses.

$$\Delta P = P_{total} - \int B^T \sigma_{primary} dV$$

# How it works

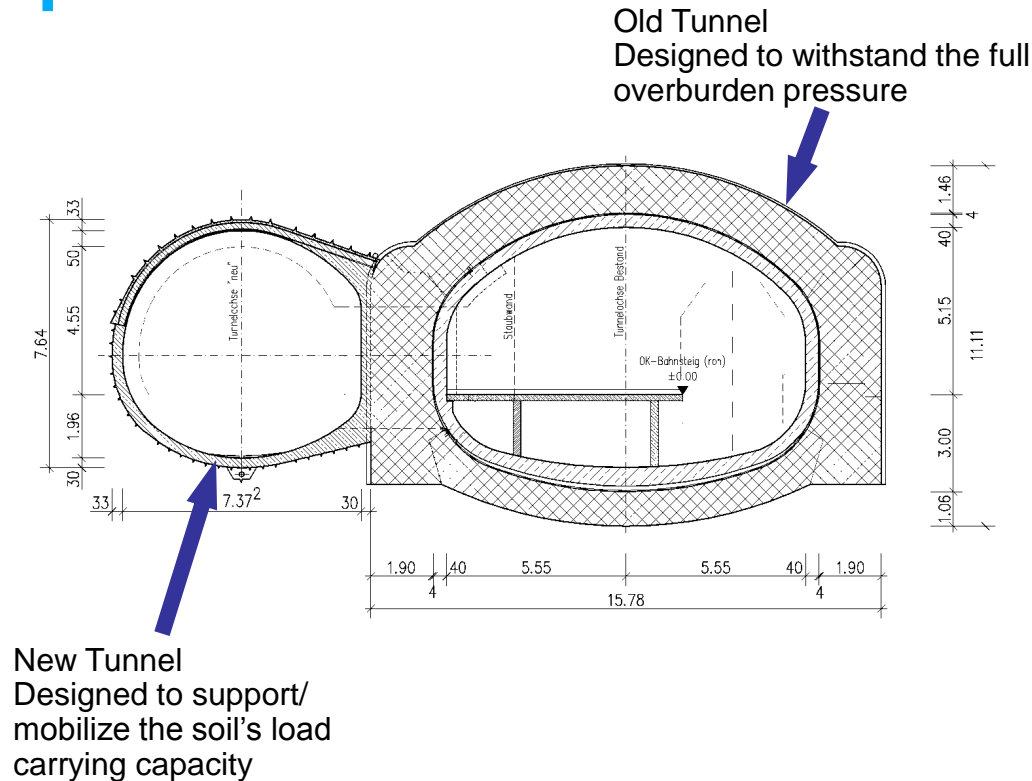


# Last not least

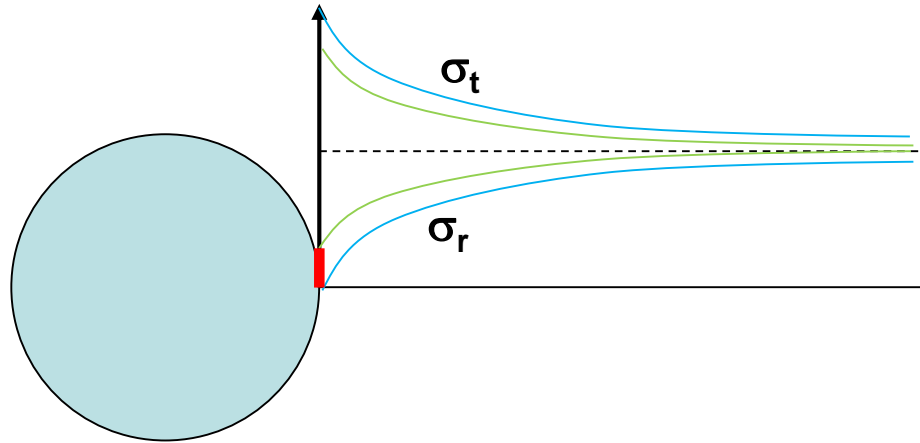
- Partially removed or activated systems
  - Shotcreeet hardening
  - Tunnelling
  - Loss of strength due to many effects
  - Icing and deicing a soil
- The full set of tools
  - Factor for Stiffness
  - Factor for primary stress
  - Factor for primary loading



# Enlargement of Metro Station Marienplatz Munich



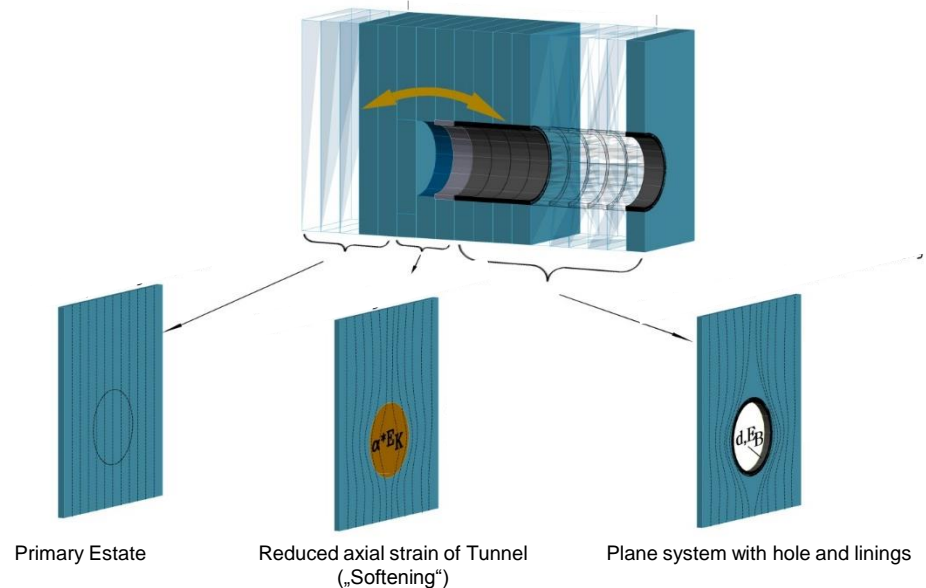
# „New“ Austrian Tunneling Method



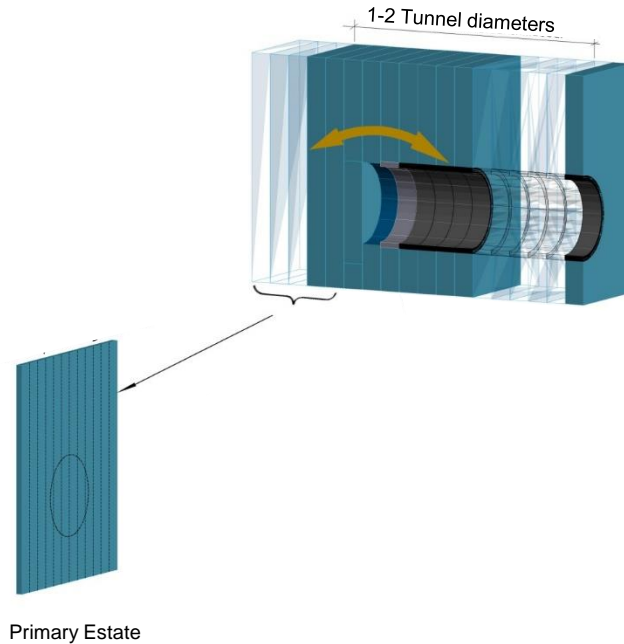
- Stress differences exceeding the strength yield plastic deformations
- A small outward pressure of the lining will inhibit this
- This pressure is obtained if the lining is in place before deformation starts

# Analytical Model

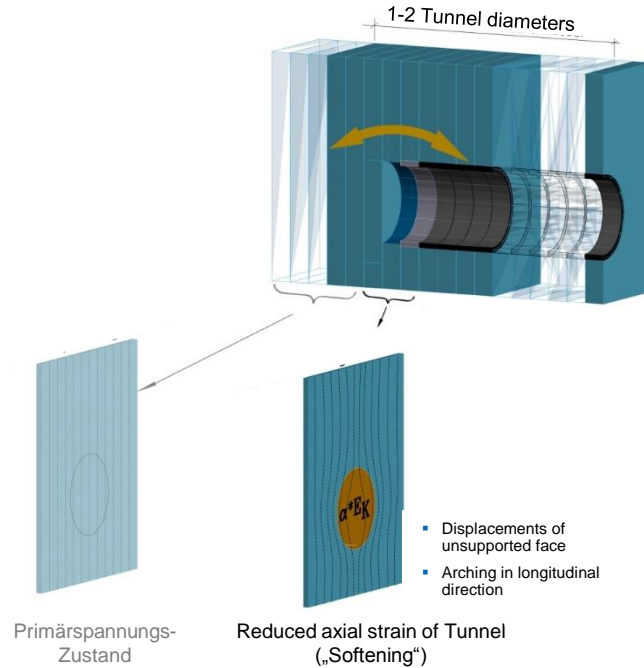
- Analysis at a set of representative cross-section slices under plane strain conditions
- Incorporating 3D stress redistribution effects by  $\Rightarrow$  stiffness reduction method ( $\alpha$ -Method)



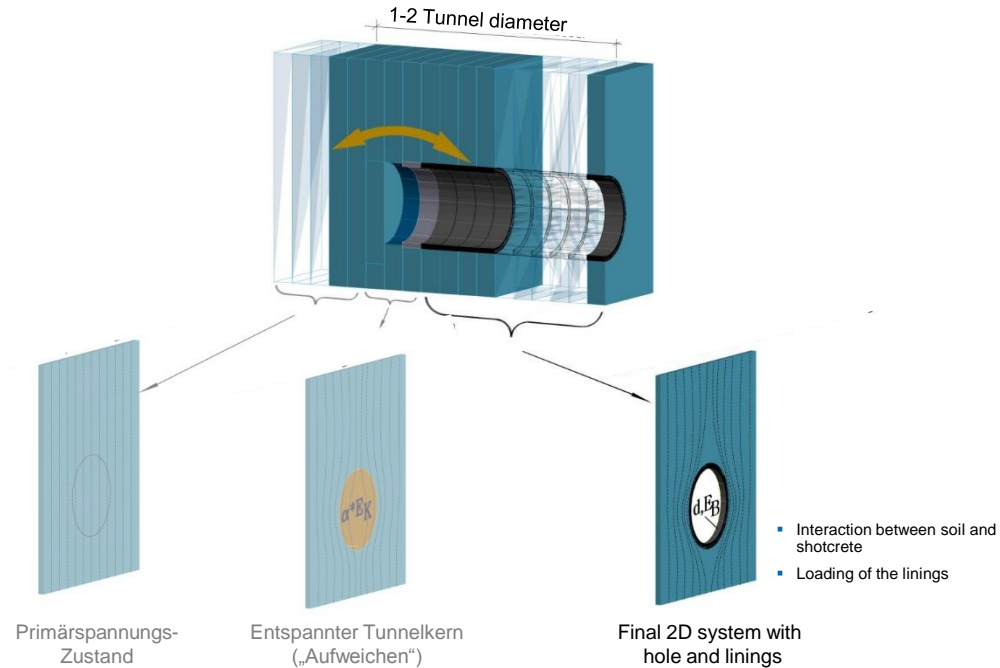
# Stiffness reduction method ( $\alpha$ -Method)



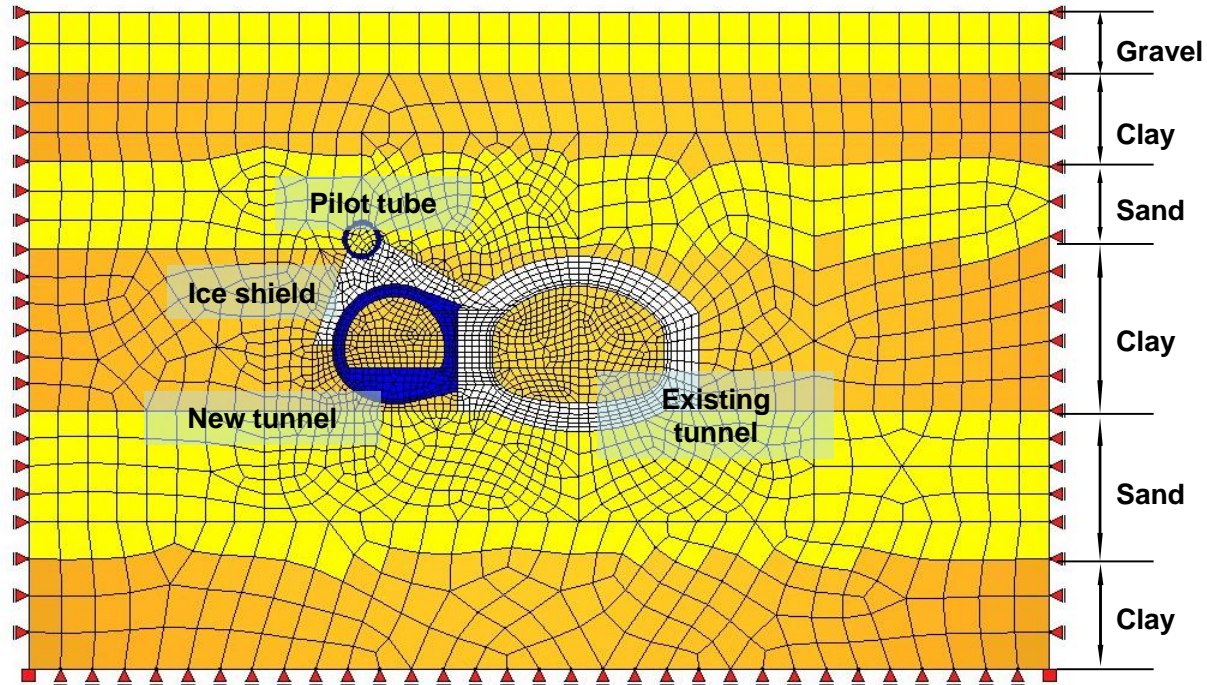
# Stiffness reduction method ( $\alpha$ -Method)



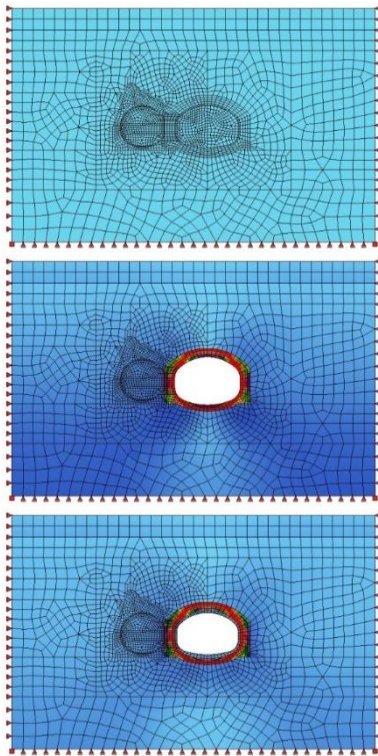
# Stiffness reduction method ( $\alpha$ -Method)



# Finite element model



# Simulation 1<sup>st</sup> stage: primary stress state

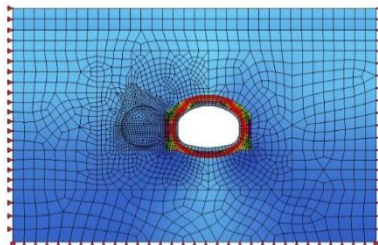


Simulating the historic construction process

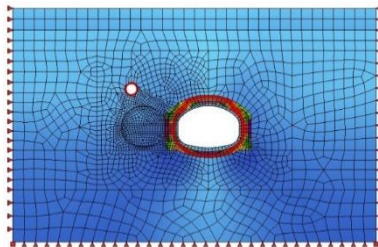
⇒ generating a model loading state that reflects the situation prior to construction activity



# Simulation 2<sup>nd</sup> stage: preparatory steps

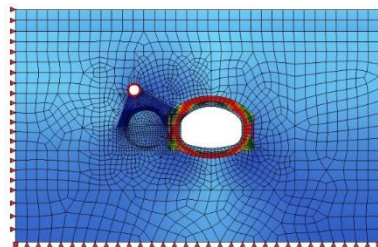


- Drainage of lower aquifer

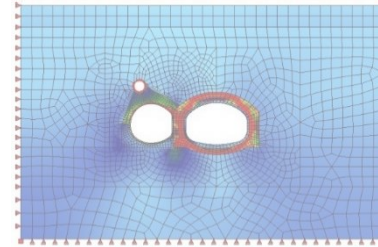


- Installation of pilot tunnel

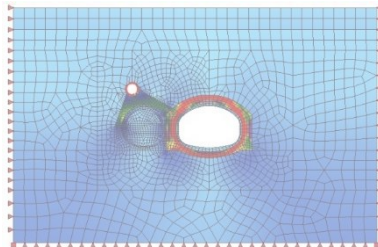
# Simulation 3<sup>rd</sup> stage: tunnelling process



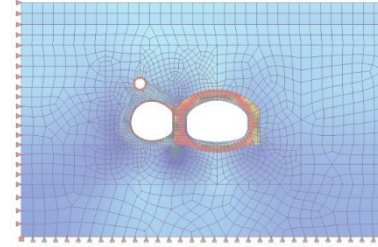
- Soil freezing



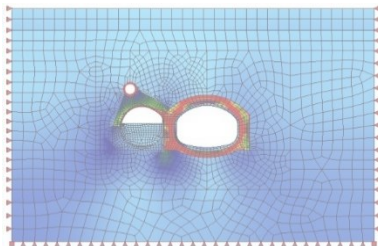
- Excavation base
- Installation shotcrete lining



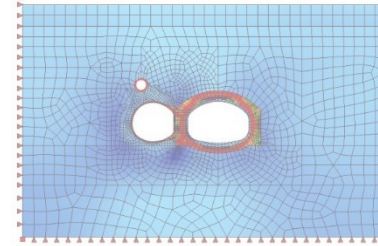
- Relaxation of calotte region



- Defrosting

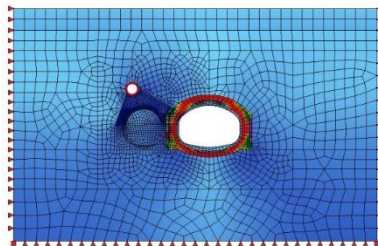


- Excavation calotte
- Installation shotcrete lining

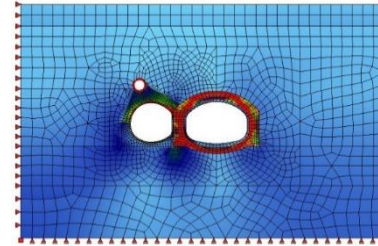


- Drainage turning-off

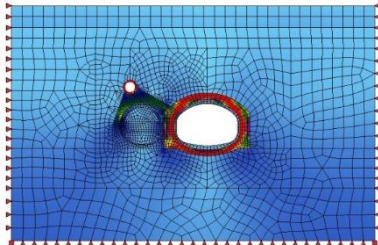
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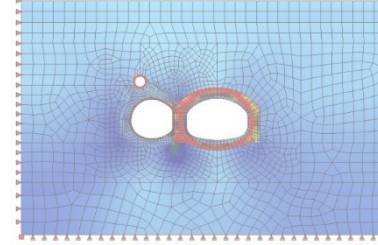
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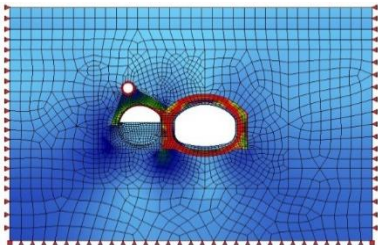
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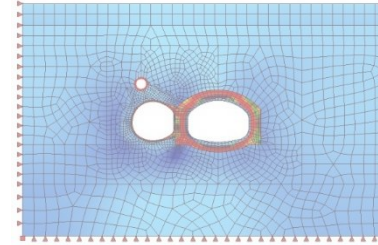
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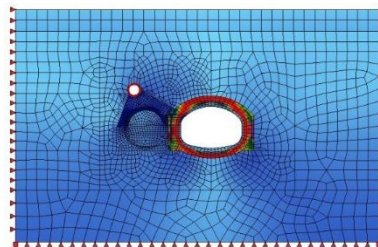


- Excavation calotte
- Installation shotcrete lining

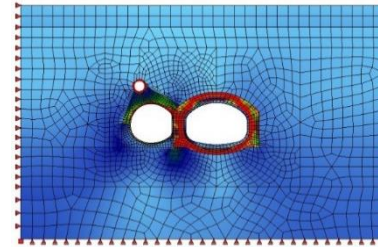


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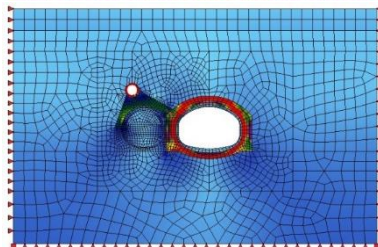
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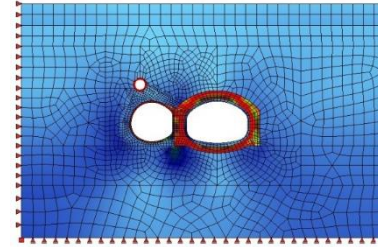
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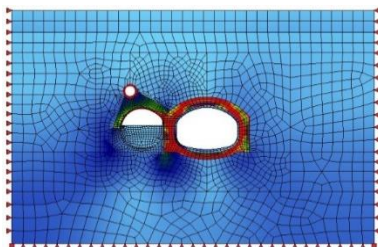
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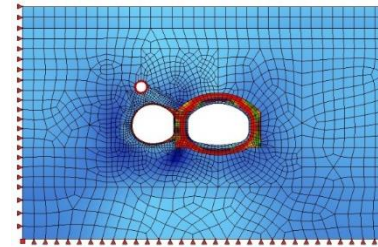
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- Defrosting

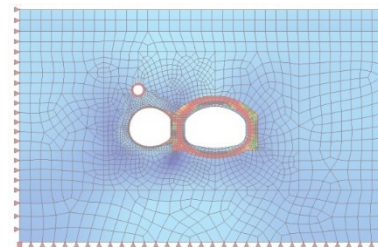
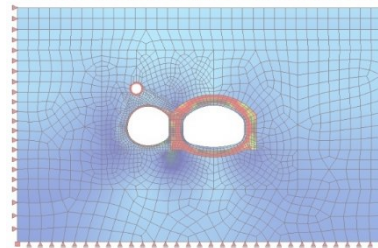
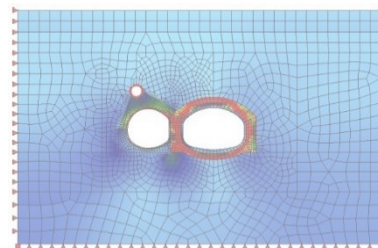
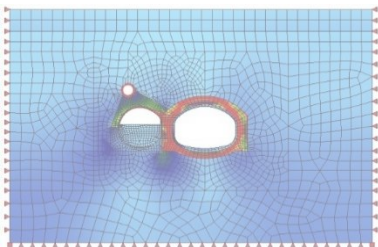
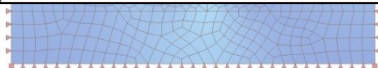
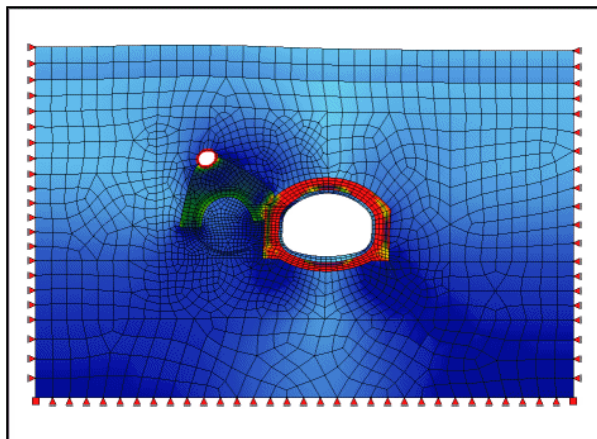


- Excavation calotte
- Installation shotcrete lining



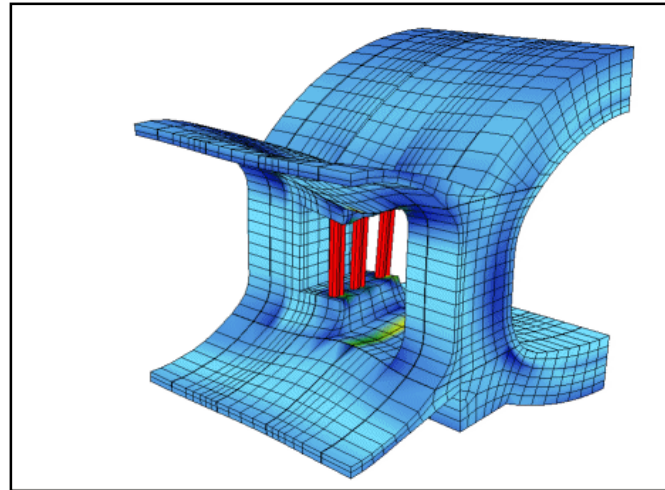
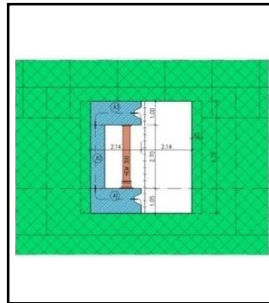
- Drainage turning-off

# Soil freezing



# Simulating the 3D cross cutting process

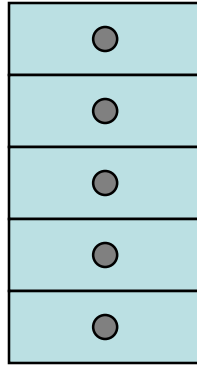
- There are some more phases in 3D ....



# Design

- Finite Element Analysis is linear in general
- Design is based on ultimate loads and plasticity
- The real ultimate loading depends on all elements within the structure.
- Thus, you may be either
  - Not economical
  - Not save

# Example of a Beam



5 “membrane” elements  
Each obtaining its individual  
reinforcement



Classical  
beam element



# M = 250 kN

Element	Stress		Reinforcement	
	Theoret.	FE	Classical	FE
1	-11.11	-11.03		485
2	-5.56	-5.51		106
3	0.00	0.00		0
4	5.55	5.51		694
5	11.11	11.03	1973	1391
Sum			1973	2676
Beam design with distribution from FE-Results				2658

# M=250 kNm, N= -500 kN

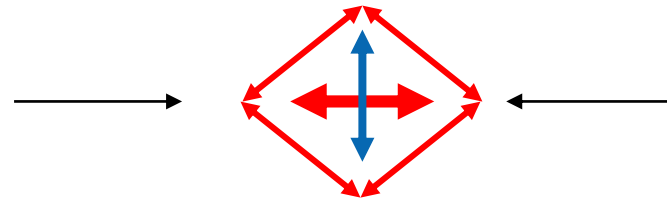
Element	Stress		Reinforcement	
	Theoret.	FE	Classical	FE
1	-13.89	-13.81	540	985
2	-8.33	-8.29		160
3	-2.79	-2.78		54
4	2.79	2.73		344
5	8.33	8.29	1262	1040
Sum			1802	2583
Beam design with distribution from FE-Results				2244

# M=250 kN, N= -1000 kN

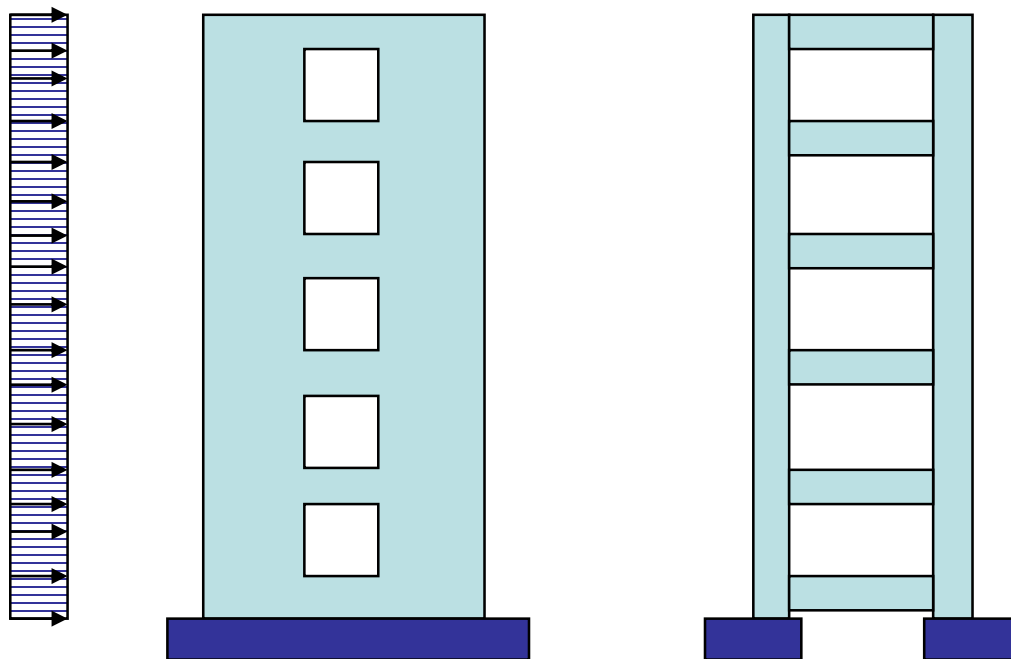
Element	Stress		Reinforcement	
	Theoret.	FE	Classical	FE
1	-16.67	-16.58	1359	1486
2	-11.11	-11.06		492
3	-5.56	-5.56		107
4	0.00	0.05		0
5	5.56	5.48	1359	691
Sum			2718	2776
Beam design with distribution from FE-Results				2260

# Design of Shear Walls

- Direction of principal stresses
- Direction of reinforcements
- Direction of cracks
- Models available from Baumann / Leonhardt or Stiglat/Wippel
- Analysis based on minimum of deformation work
- A bunch of detailed problems - be careful e.g. inclined compressive reinforcement



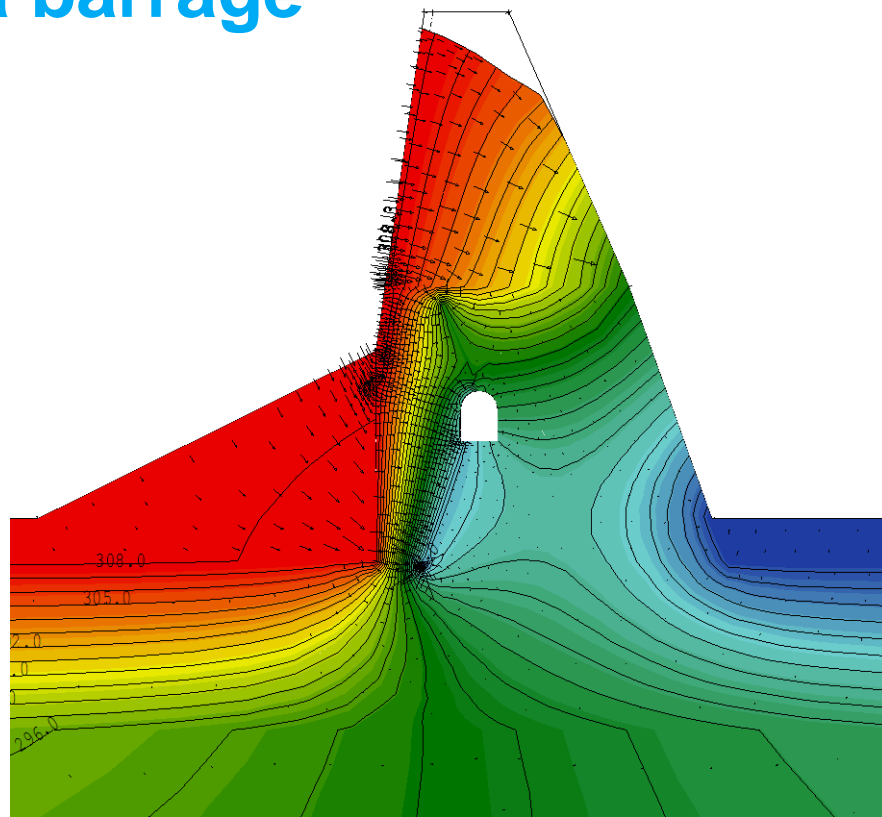
# Structured shear walls



# Structured Shear Walls

	<b>Beams</b>	<b>Mod. Stiff. in nodes</b>	<b>Rigid Nodes</b>	<b>FE Solution</b>
<b>N (left)</b>	<b>25.6</b>	<b>133.2</b>	<b>133.2</b>	<b>117.8</b>
<b>V (left)</b>	<b>200.1</b>	<b>187.7</b>	<b>195.2</b>	<b>191.8</b>
<b>M (left)</b>	<b>-2818</b>	<b>-2216</b>	<b>-2251</b>	<b>-2316</b>
<b>N (right)</b>	<b>-25.6</b>	<b>-133.2</b>	<b>-133.2</b>	<b>-117.8</b>
<b>V (right)</b>	<b>137.4</b>	<b>149.8</b>	<b>142.3</b>	<b>145.5</b>
<b>M (right)</b>	<b>-2612</b>	<b>-2146</b>	<b>-2112</b>	<b>-2199</b>

# Example of a barrage

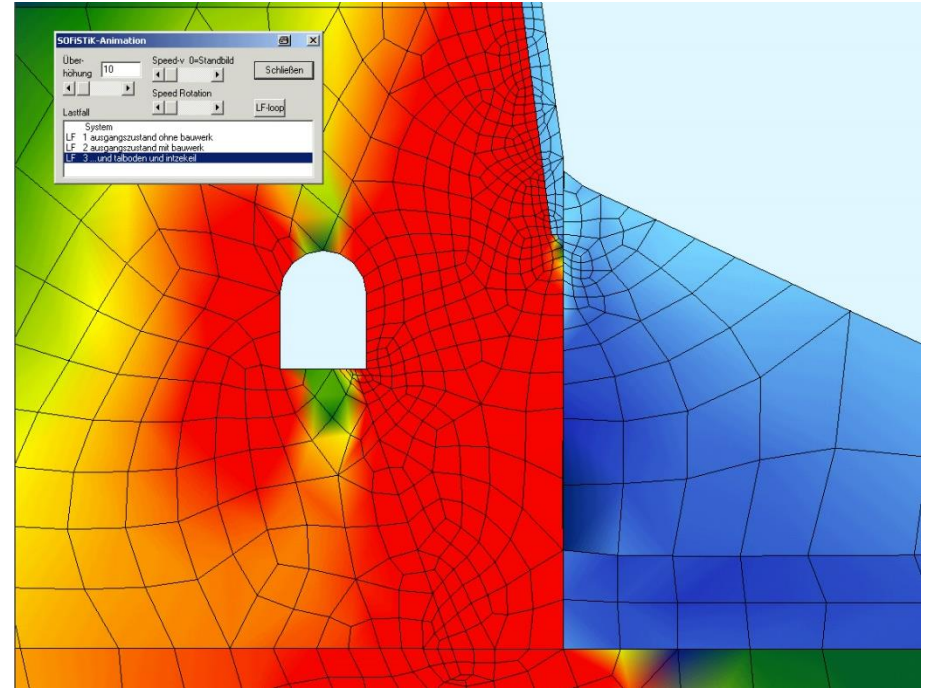
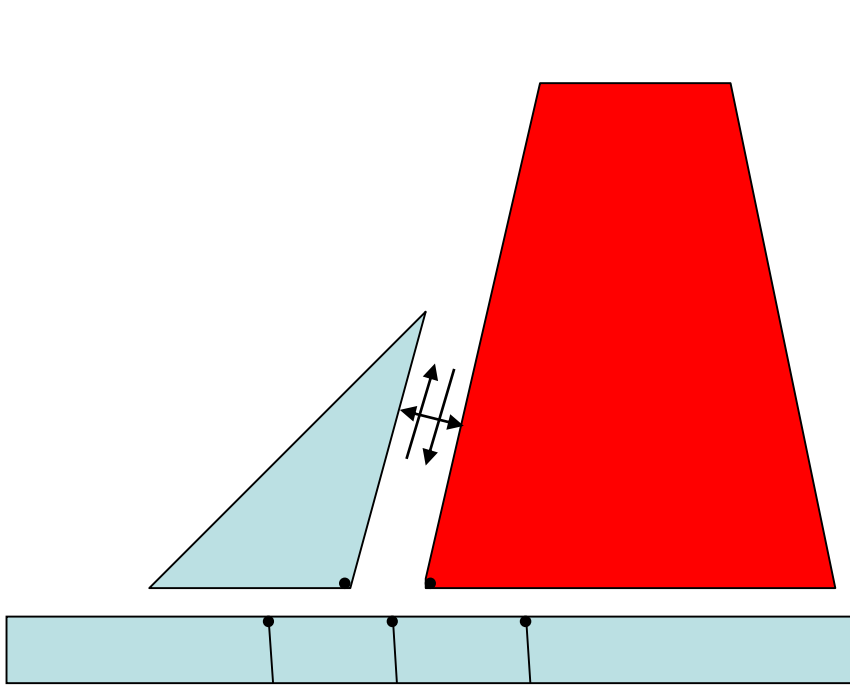


# Problem

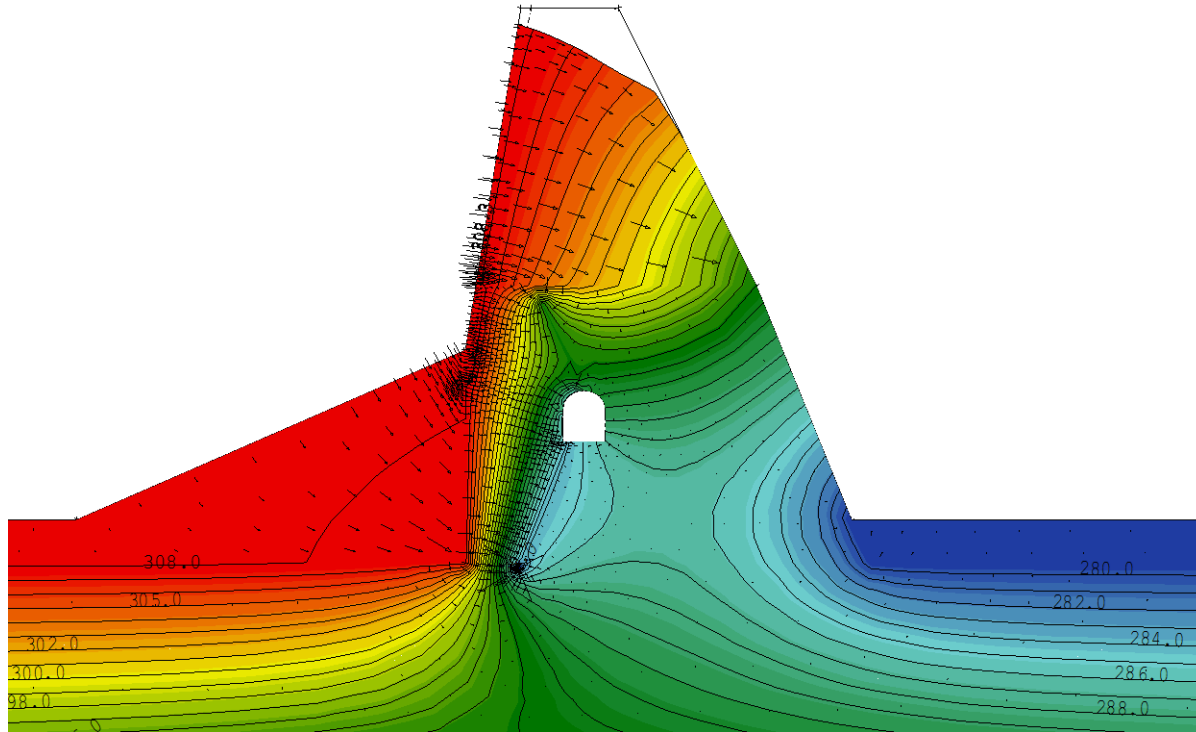
- Stability of a barrage (height 32,50 m / width 21 m)
- Load cases to be considered:
  - Seepage
  - Temperature
  - Ice pressure
  - Earthquake
- On the water side there is an additional brickwork and a so called „Intze-Keil“ to ensure water tightness
- Non linear material for rock and dam



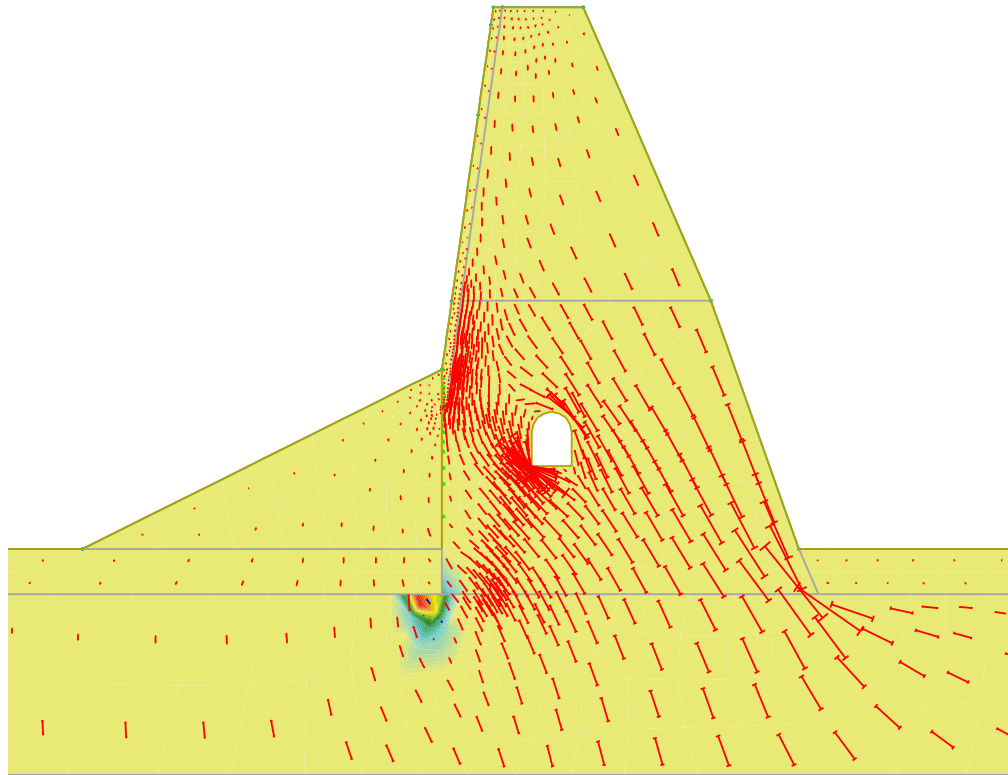
# Friction between Soil and Dam



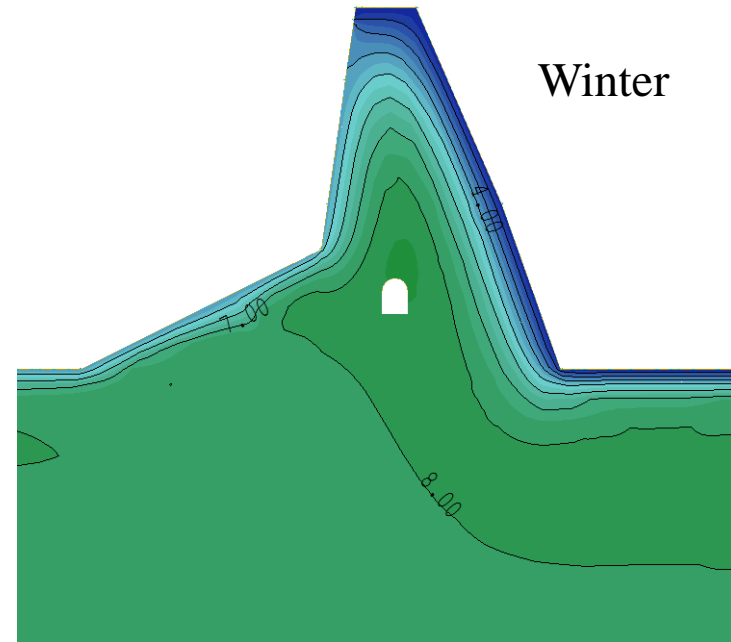
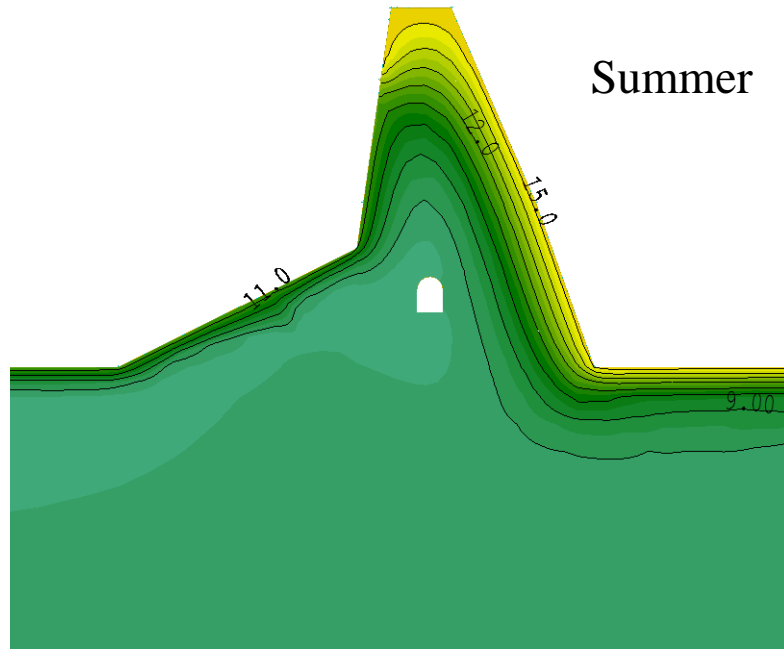
# Seepage through dam



# Stresses including seepage



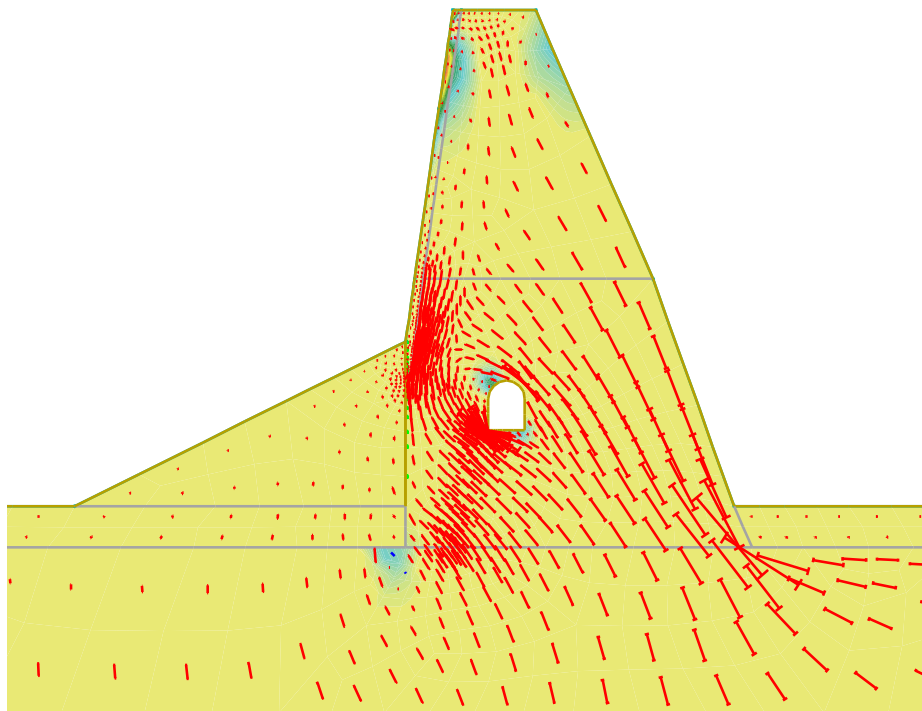
# Transient Temperatures



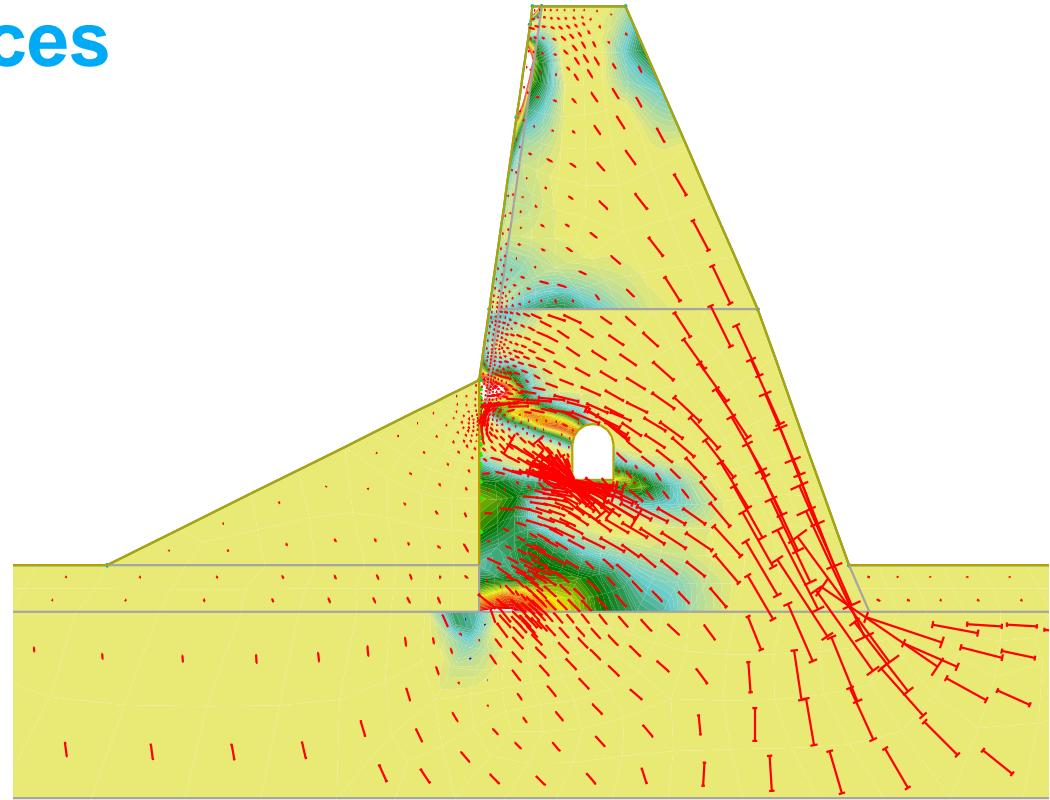
# Earthquake

- There is a fluid structure interaction problem
- A simple approach just adds some mass to the barrage according to the distribution of Westergard
- You have to add a mass value depending on the distance of the nodes and their depth.
- How ?
  - Excel sheet (if you know the coordinates)
  - With a cubic load distribution (if you have good software)

# Stresses including Earthquake



# Near Collapse with 7 x Earthquake forces



# Fluid-Elements - Eulerian Approach

- Differential equation connecting velocity of non viscous fluid to pressure:

$$\nabla p = -\rho_f \dot{u}$$

- The density of the fluid is constant
- Velocities are so small that higher order effects may be neglected, (Convection, Cavitation etc.).
- Shear stresses (viscous effects) are neglected



# Fluid Structure Interaction

- Flow is described by velocities (Eulerian-Approach)
- Structure is described by displacements (Lagrangian Approach)
- Coupling quite complex

# Lagrange Approach for Fluids

- Stresses with Compression and Shear modulus:

$$\begin{bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \\ \sigma_z \end{bmatrix} = \frac{E}{(1+\mu)(1-2\mu)} \begin{bmatrix} 1-\mu & \mu & 0 & \mu \\ \mu & 1-\mu & 0 & \mu \\ 0 & 0 & (1-2\mu)/2 & 0 \\ \mu & \mu & 0 & 1-\mu \end{bmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \\ \varepsilon_z \end{bmatrix}$$



$$K = \frac{E}{3(1-2\mu)}$$

$$G = \frac{E}{2(1+\mu)}$$



- Quite Common in Soil Mechanics
- Limit State  $G \Rightarrow 0$ ,  $\mu \Rightarrow 0.5$
- Some viscous effects possible

$$\begin{bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \\ \sigma_z \end{bmatrix} = \begin{bmatrix} K + \frac{4}{3}G & K - \frac{2}{3}G & 0 & K - \frac{2}{3}G \\ K - \frac{2}{3}G & K + \frac{4}{3}G & 0 & K - \frac{2}{3}G \\ 0 & 0 & G & 0 \\ K - \frac{2}{3}G & K - \frac{2}{3}G & 0 & K + \frac{4}{3}G \end{bmatrix} \begin{bmatrix} \varepsilon_x \\ \varepsilon_y \\ \gamma_{xy} \\ \varepsilon_z \end{bmatrix}$$

# Water

- Compression modulus

$$K = 2000 \text{ N/mm}^2$$

- dynamic Viscosity

$$h = 0.00000000165 \text{ Ns/mm}^2$$

- Shear Modulus very small

$$\tau = G * \gamma = G * \frac{\dot{\gamma}}{\omega} = \eta * \dot{\gamma}$$
$$\Rightarrow G = \eta * \omega$$

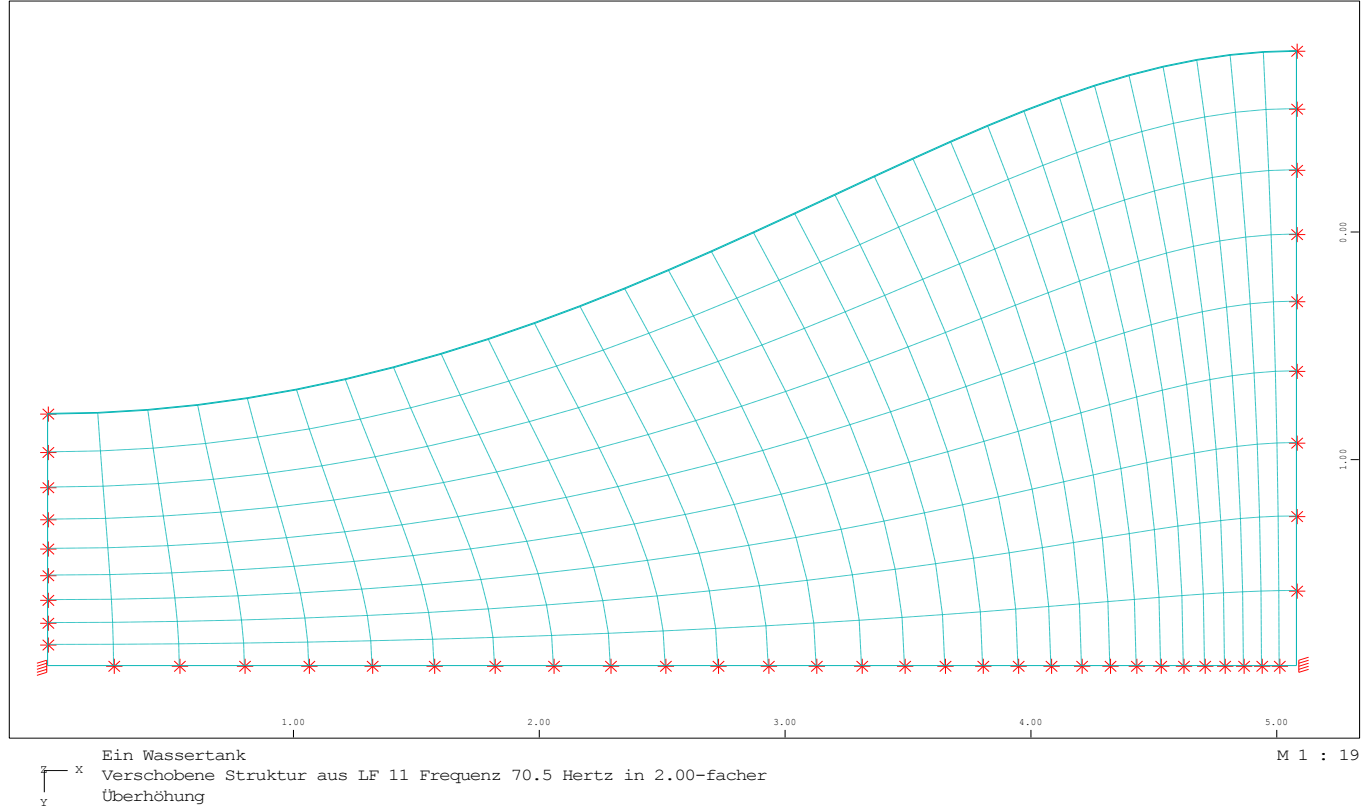
# First Test

HEAD WATERTANK

NODE 1 0.00 0.0 ; 10 = 1.905

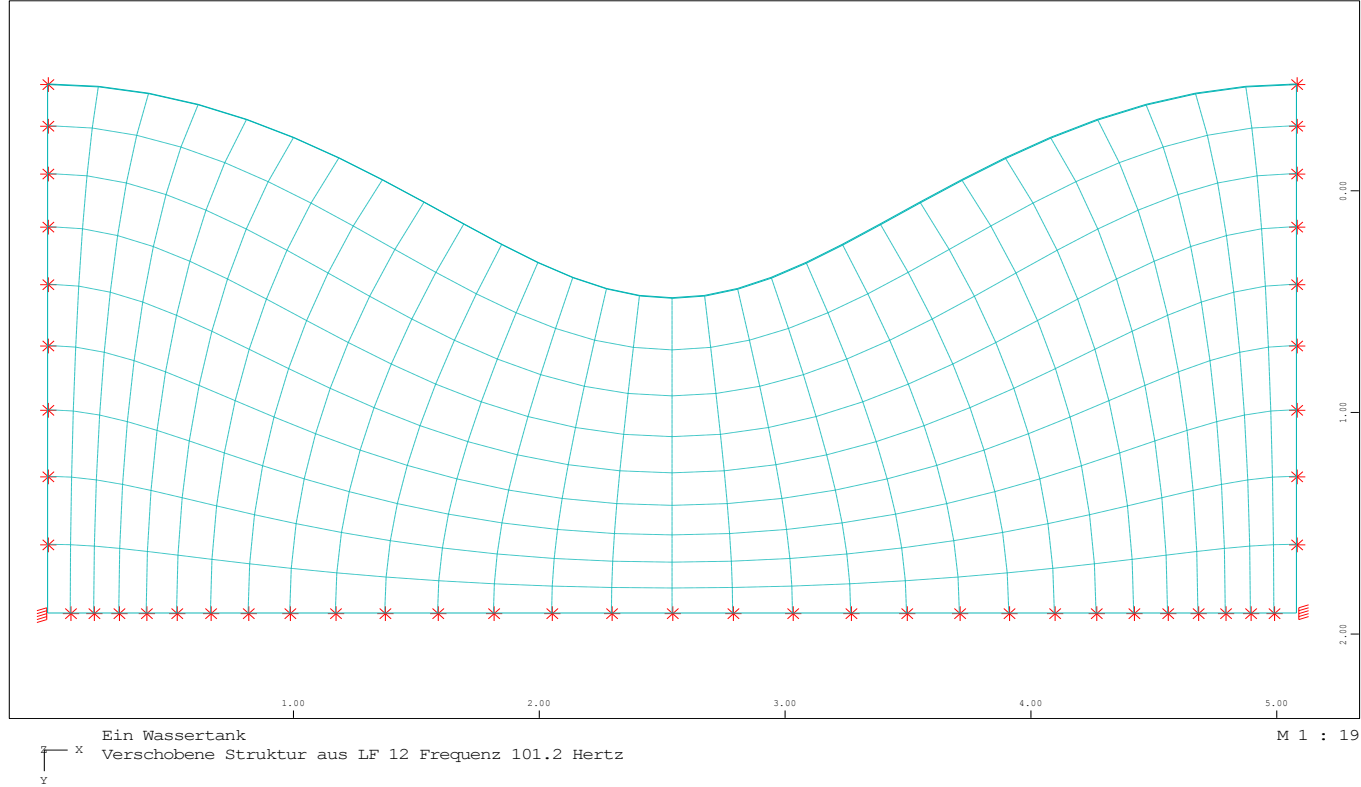
301 5.08 0.0 ; 310 = 1.905

MAT 1 **K 2E6 G 2E3** GAM 10.0



WINGRAF 3397 13.04.99

Katz+Bellmann - Beratende Ingenieure VBI



# 1<sup>st</sup> Eigen frequency

<b>G-Modulus</b>	<b>Plane Strain</b>	<b>K+G plane strain</b>	<b>Plane Stress</b>
<b>200 000</b>	<b>70.61</b>	<b>70.45</b>	<b>69.18</b>
<b>2000</b>	<b>8.19</b>	<b>7.08</b>	<b>6.94</b>
<b>20</b>	<b>3.55</b>	<b>0.71</b>	<b>0.69</b>
<b>0.2</b>	<b>4.50</b>	<b>0.07</b>	<b>0.069</b>
<b>Reference</b>	<b>0.36</b>	<b>0.36</b>	<b>0.36</b>

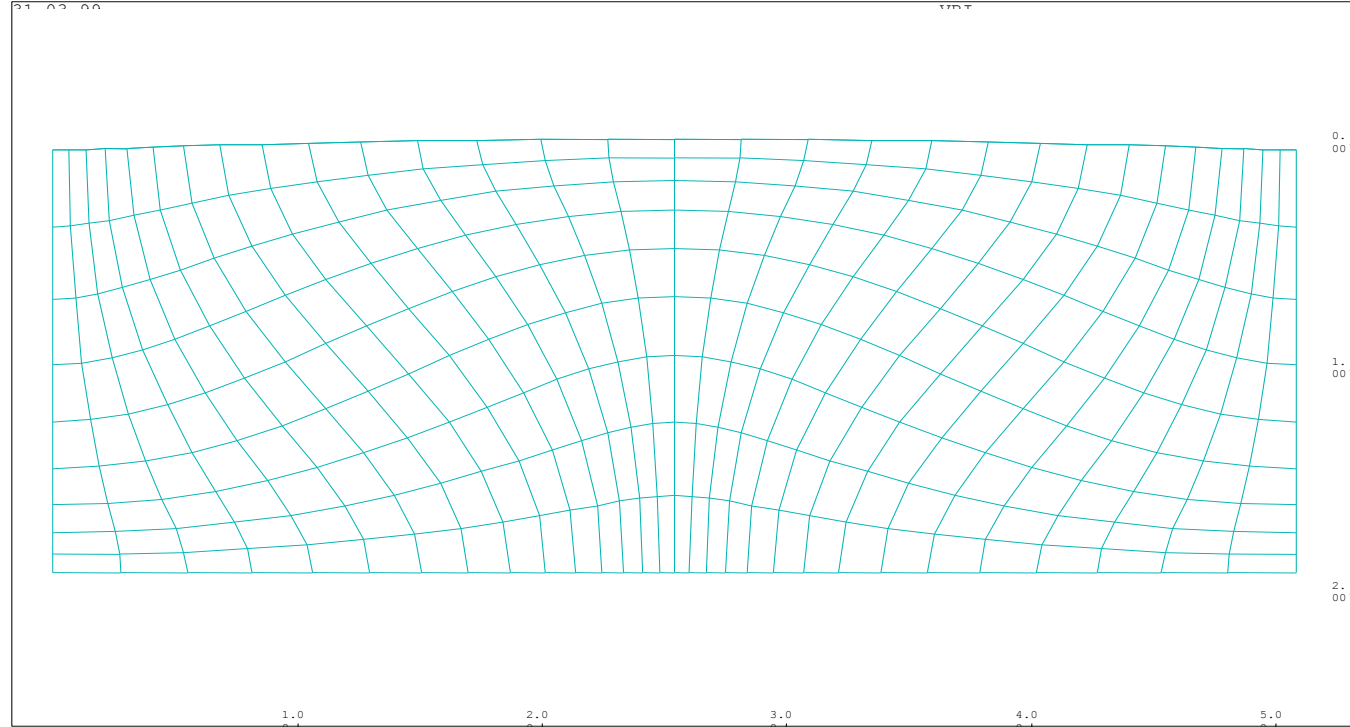
# Flaws

- Locking of incompressible media  
=> Three field approximation
- Potential of free surface is missing  
BOUN 1 TITLE 'Free Surface'  
BOUN 1 301 10 CY 10.0  
==> Frequencies become bounded



WINGRAF 3197

Katz+Bellmann - Beratende Ingenieure



Ein  
Verschobene Struktur aus LF 42 Frequenz 0.144

$\begin{matrix} z \\ \text{---}x \\ | \\ y \end{matrix}$

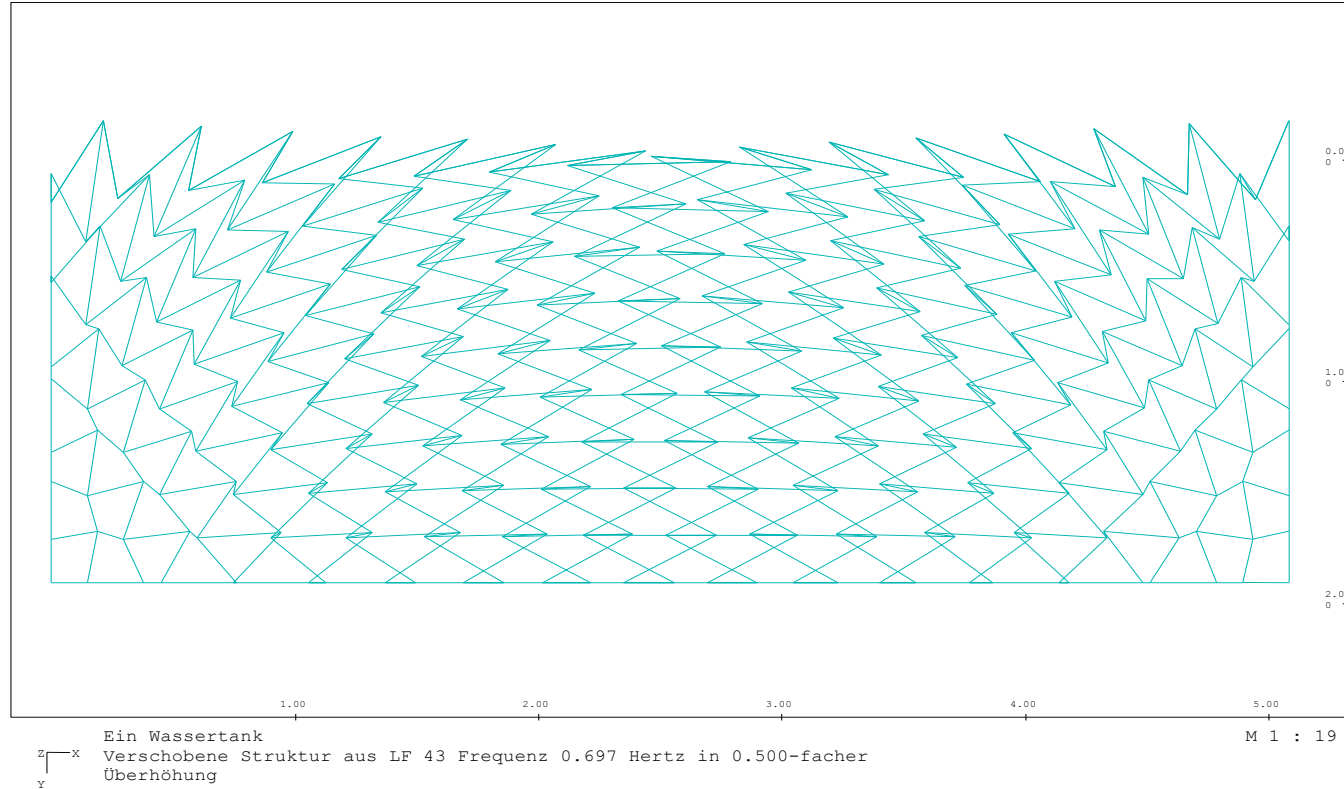
M 1 :

# Flaws

- Stiffness of surface now larger than fluid stiffness
- Rotational deformations have no stiffness  
=> Introduce Penalty function

WINGRAF 3197 31.03.99

Katz+Bellmann - Beratende Ingenieure VBI

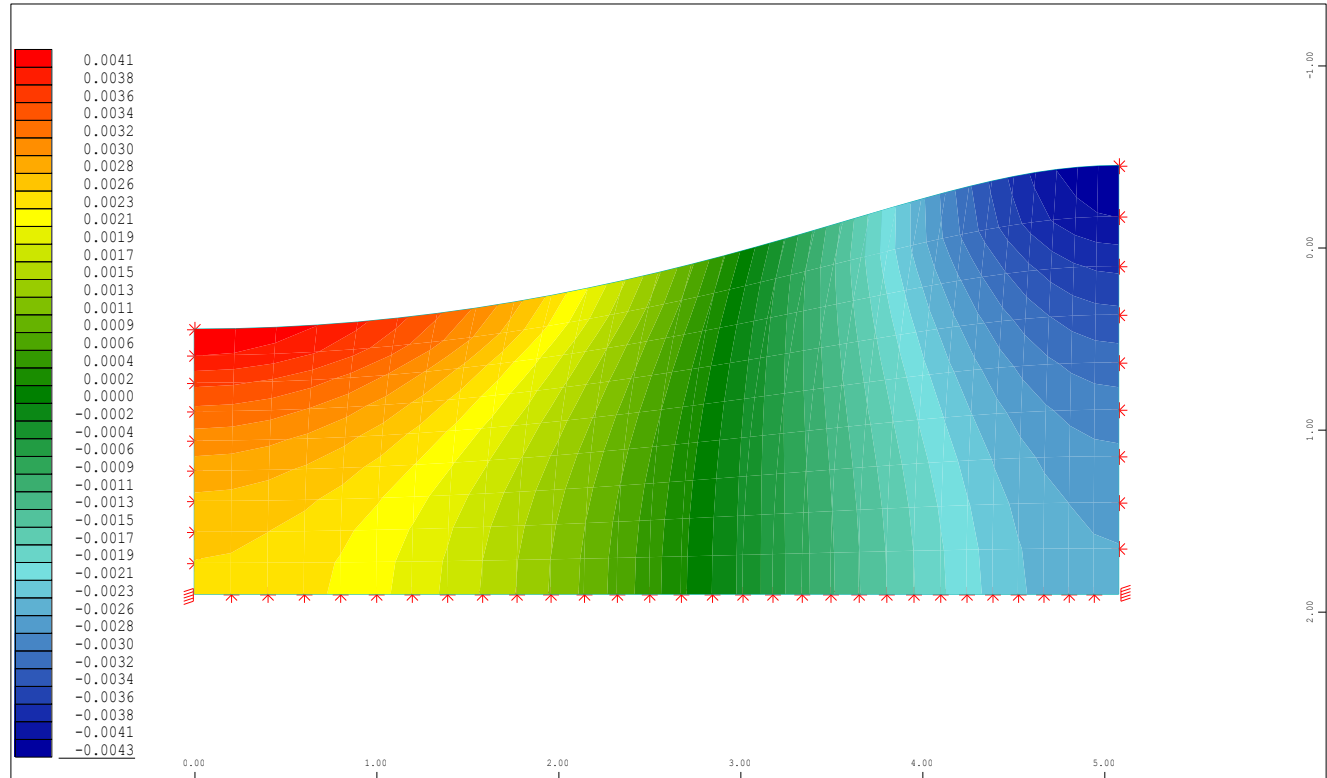


# Flaws

- „spurious modes“
- Mass matrix has still modes which are suppressed in the stiffness matrix  
=> Projection by Kim/Yong

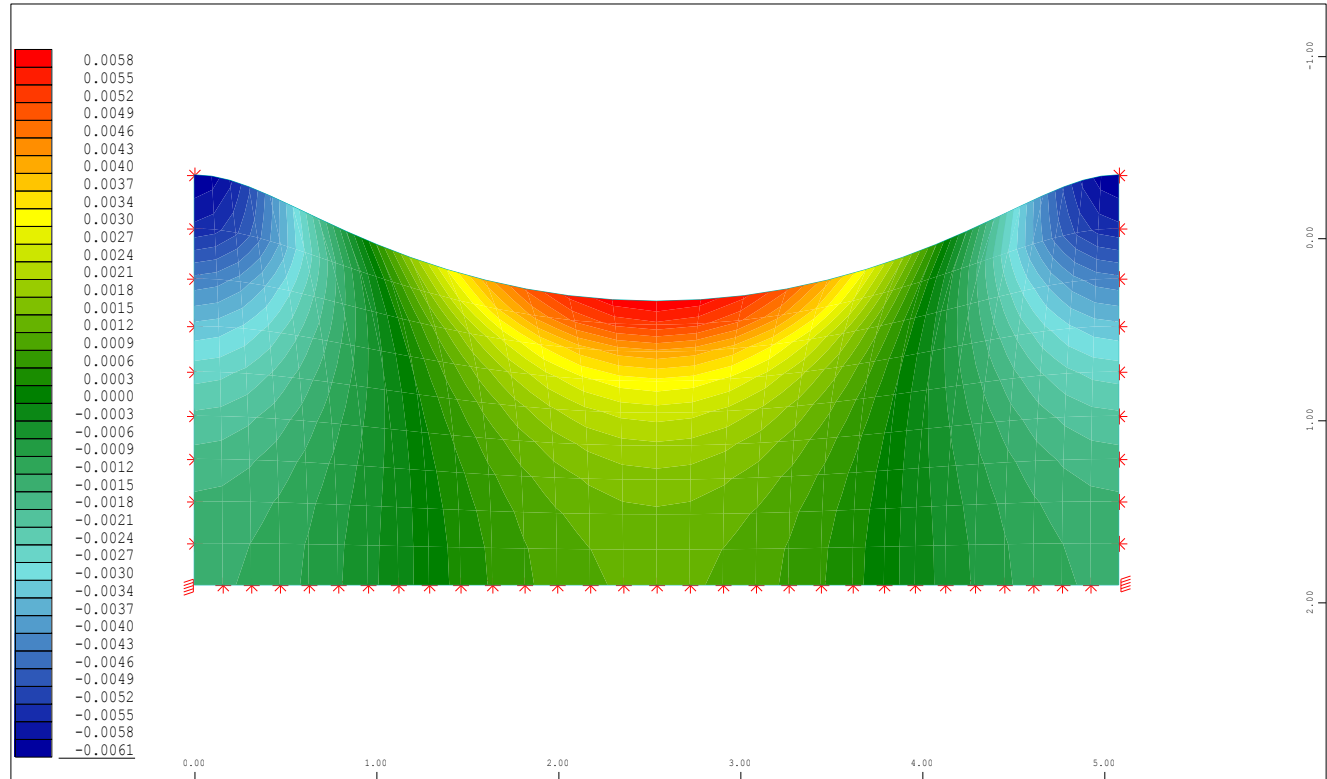
# Eigenfrequencies

<b>G-Modulus</b>	<b>f1</b>	<b>f2</b>	<b>f3</b>
<b>200 000</b>	<b>70.455</b>	<b>101.210</b>	
<b>2000</b>	<b>7.101</b>	<b>10.246</b>	<b>13.254</b>
<b>20</b>	<b>0.951</b>	<b>1.846</b>	<b>2.730</b>
<b>0.2</b>	<b>0.371</b>	<b>0.582</b>	<b>0.730</b>
<b>0.02</b>	<b>0.361</b>	<b>0.557</b>	<b>0.689</b>
<b>Reference</b>	<b>0.357</b>	<b>0.555</b>	



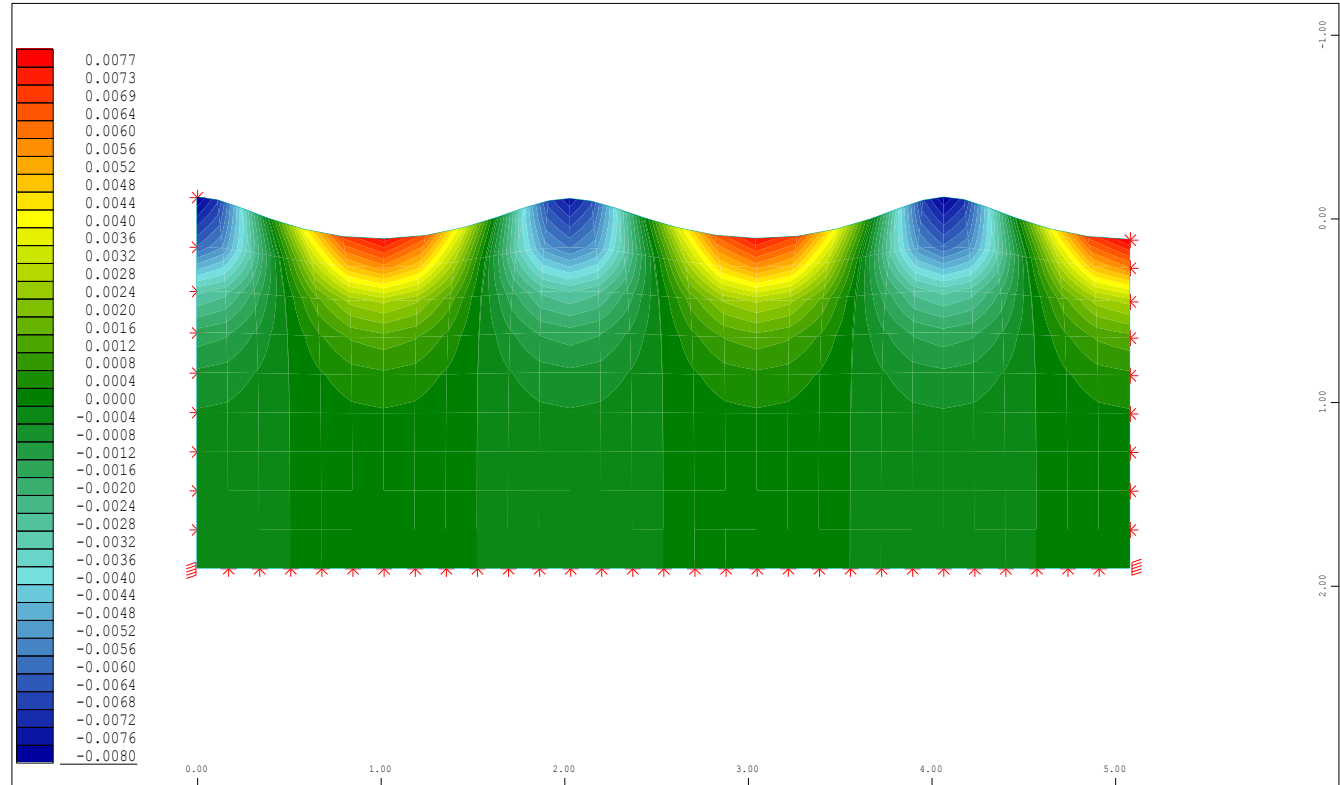
M 1 : 25

Ein Wassertank  
 Verschobene Struktur aus LF 81 Frequenz 0.361 Hertz  
 Spannungsmittelwert (1.Invariante) im Knoten, Lastfall 81, von -0.0043  
 bis 0.0043 Stufen 2.1329e-04 MPa



Ein Wassertank  
 Verschobene Struktur aus LF 82 Frequenz 0.557 Hertz in 0.500-facher  
 Überhöhung  
 Spannungsmittelwert (1.Invariante) im Knoten, Lastfall 82, von -0.0061  
 bis 0.0061 Stufen 3.0490e-04 MPa

M 1 : 25

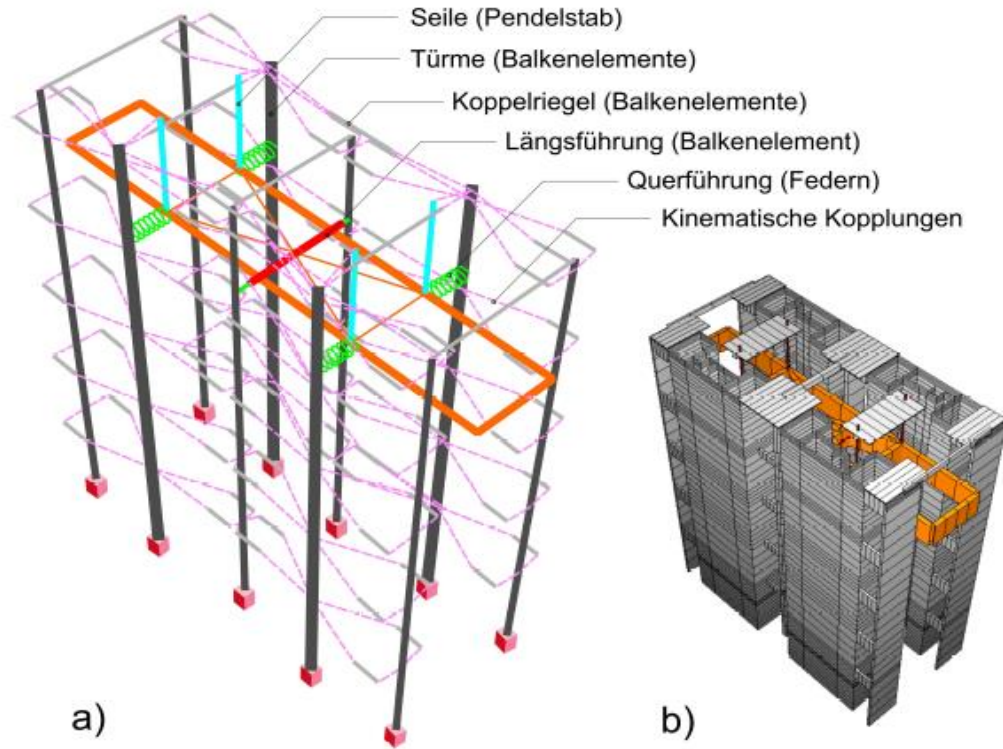


Ein Wassertank  
 Verschobene Struktur aus LF 85 Frequenz 0.891 Hertz in 0.100-facher  
 Überhöhung  
 Spannungsmittelwert (1.Invariante) im Knoten, Lastfall 85, von -0.0080  
 bis 0.0081 Stufen 4.0254e-04 MPa

M 1 : 25

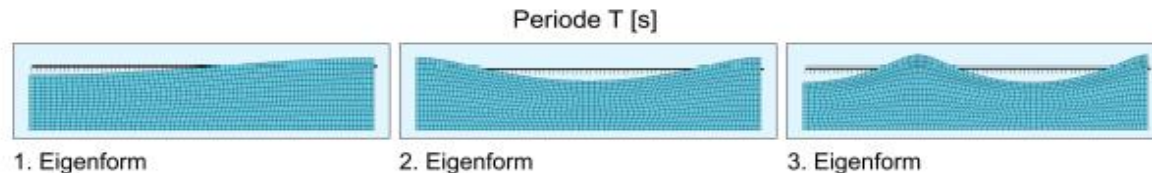


# Three Gorges Dam China



# Problem of Water in trough

- Ship elevator investigated by Krebs & Kiefer Karlsruhe with SOFiSTiK
- Seismic response of sloshing water in trough
- CFD Model with ca 1 Million cells
- 3D model of water with ca 1000 lagrange elements



# Comparison CFD / FEM

